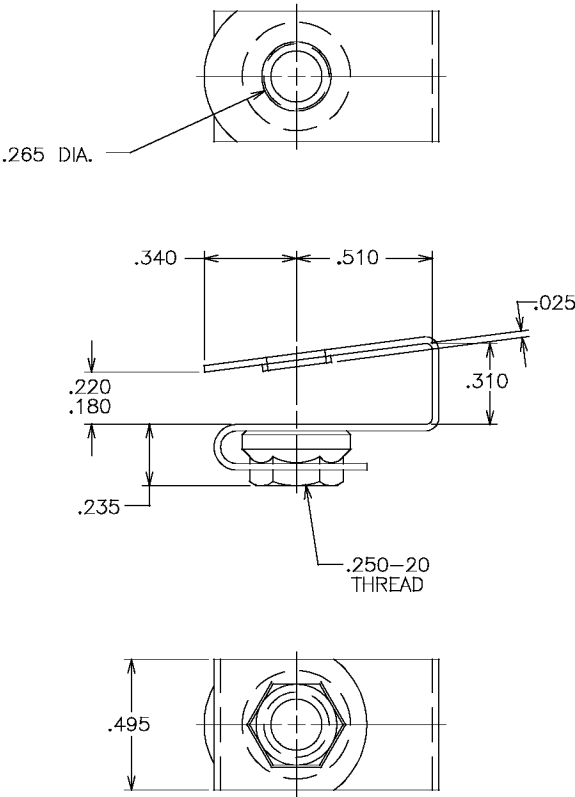


13400006



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL
 - 1.2 NUT: ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: RC 46 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:
 - 3.1 CLIP: ZINC PLATED WITH YELLOW CHROMATE
 - 3.2 NUT: ZINC PLATED WITH YELLOW CHROMATE
4. MECHANICAL PERFORMANCE:
 - 4.1 APPLIED SEATED TORQUE 50 IN. LBS. MAX.
 - 4.2 SEATED TORQUE TO FAILURE – 90 IN. LBS. MIN.

ISSUE	DESCRIPTION	DATE
13400006.013	REVISION	9413-002

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: R.A.D. 2-8-94	DATE			THE MONADNOCK COMPANY		
	MATERIAL: NOTED	CHECKED BY: R.A.D. 3-1-94	DATE			CITY OF INDUSTRY, CALIFORNIA		
	HEAT TREAT: NOTED	APPROVED BY: C. TANAKA	DATE			TITLE: CLIP-NUT ASSEMBLY, 1/4/-20 SIZE, STEEL		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: D.L. BREIT	DATE			CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13400006
		MFG. ACCEPT: D. PAUL	DATE			SCALE: NONE	SALES	SHEET 1 OF 1