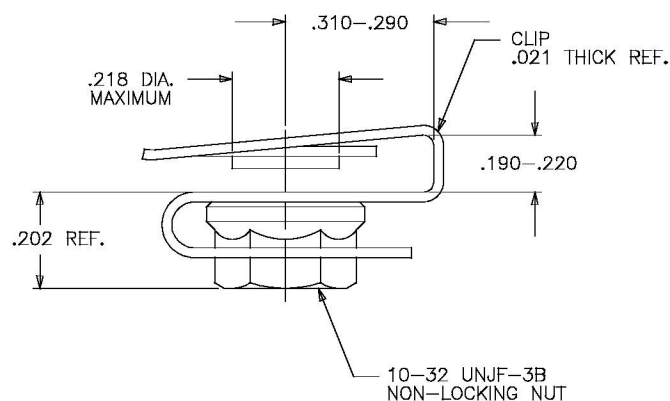
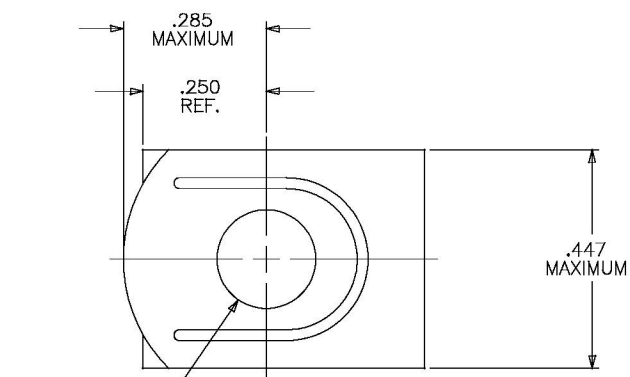


13100086



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL
 - 1.2 NUT: 4037 ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: RC 46 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:

CLIP	—	ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2, BLUE BRIGHT.
NUT	—	ZINC PLATED PER ASTM-B-633, TYPE II, CLASS SC2, OLIVE DRAB.
4. APPLICATION DATA:
 - 4.1 RECOMMENDED INSTALLATION HOLE: .220-.230 DIA.
 - 4.2 EDGE DISTANCE: .281 MAX.
 - 4.3 MOUNTING SHEET THICKNESS: .187

ISSUE	DESCRIPTION	DATE
	REVISION	0013-005

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE: IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: CKT	DATE: 6-20-00	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL:	NOTED	CHECKED BY: R.A.D.	DATE: 6/20/00			
	HEAT TREAT:	NOTED	APPROVED BY: R.A.D.	DATE: 6/20/00	TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE		
	FINAL PROTECTIVE FINISH:	NOTED	APPROVED BY: D. MARTIN	DATE: 6/20/00			
			MFG. ACCEPT:	DATE: D. PANZER 6/20/00	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100086
					SCALE: NONE	SALES	SHEET 1 OF 1