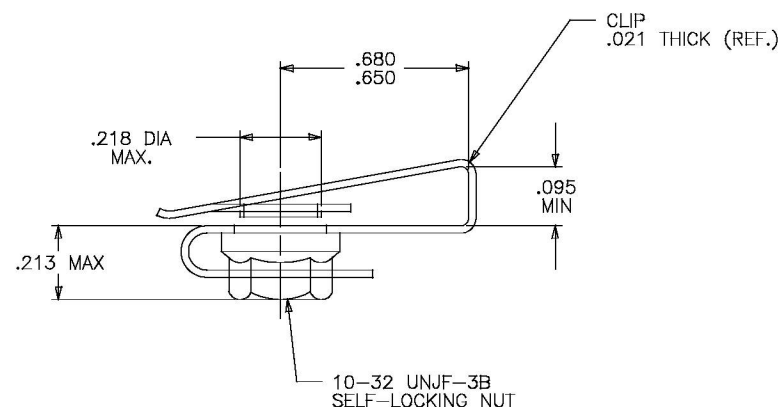
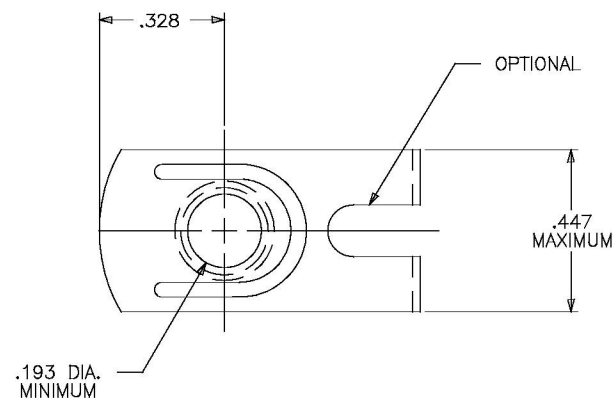



13100061-2G  
SHEET 1 OF 1



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
  - 1.1. CLIP: 1050 CARBON STEEL.
  - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
  - 2.1. CLIP: RC 46 MINIMUM.
  - 2.2. NUT: RC 35 MINIMUM.
3. FINISH:
  - 3.1. CLIP: NO SUFFIX = CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 1.  
"G" SUFFIX= EXPOXY PRIMER APPLIED OVER THE CADMIUM PLATE.
  - 3.2. NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
4. APPLICATION DATA:
  - 4.1. NOMINAL EDGE DISTANCE: .510-.650.
  - 4.2. MOUNTING SHEET THICKNESS: .020-.090.
  - 4.3. RECOMMENDED INSTALLATION HOLE DIAMETER: .220-.230.
5. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.
6. DIMENSIONS APPLY BEFORE THE APPLICATION OF "G" COAT.

ISSUE	DESCRIPTION	DATE
REVISION	9513-015	

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: C.T. 12-21-95		DATE		 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
	MATERIAL:  NOTED		CHECKED BY: CKT 12/21/95		DATE			TITLE:  NUT ASSEMBLY, CLIP-ON, 1032 SIZE NON-SCRATCH
	HEAT TREAT:  NOTED		APPROVED BY: C TANAKA 12/21/95		DATE			
	FINAL PROTECTIVE FINISH:  NOTED		APPROVED BY:		DATE			
			MFG. ACCEPT:		DATE			
			CODE INVENT. NO. 60119		SIZE B	DRAWING NUMBER: 13100061-2G		
			SCALE: NONE		SALES		SHEET 1 OF 1	