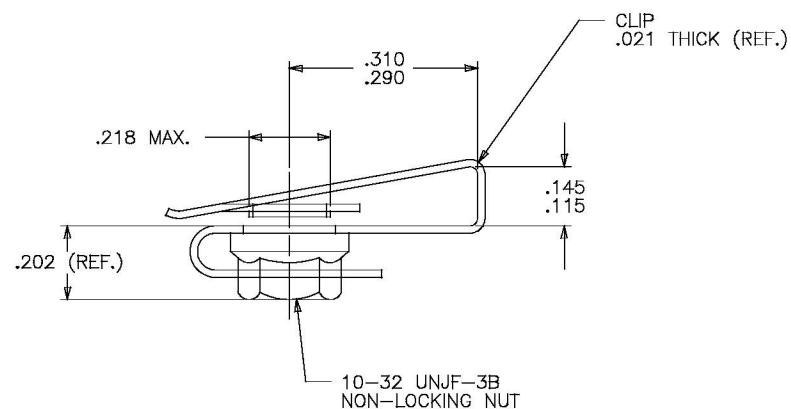
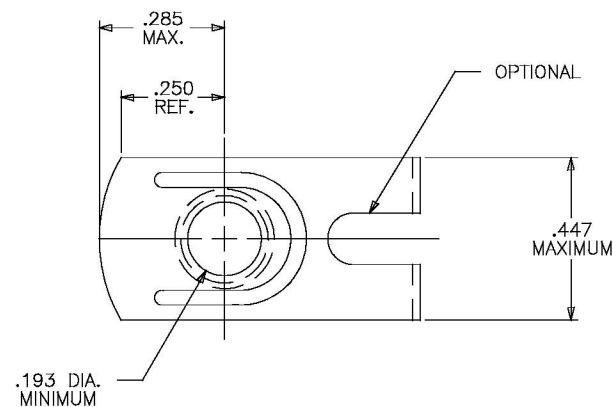



13100020



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL.
 - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
 - 2.1. CLIP: RC 46 MINIMUM.
 - 2.2. NUT: RC 35 MINIMUM.
3. FINISH:
 - 3.1. CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
 - 3.2. NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
4. APPLICATION DATA:
 - 4.1. NOMINAL EDGE DISTANCE: .281.
 - 4.2. MOUNTING SHEET THICKNESS: .020-.120.
 - 4.3. RECOMMENDED INSTALLATION HOLE DIAMETER: .220-.230.
5. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

ISSUE	DESCRIPTION	DATE
	REVISION	8913-001

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: DECIMALS FRACTION ANGLES ±.010		DRAWN BY: F.D.	DATE 9-9-93	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA
	MATERIAL:	NOTED	CHECKED BY: CKT	DATE 9/9/93	
	HEAT TREAT:	NOTED	APPROVED BY: RON DUENAS	DATE 9/9/93	
	FINAL PROTECTIVE FINISH:	NOTED	APPROVED BY: J ADAMS	DATE 9/9/93	TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE NON-LOCKING
			MFG. ACCEPT: M. POTTER	DATE 9/9/93	
			CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100020
			SCALE: NONE	SALES	SHEET 1 OF 1