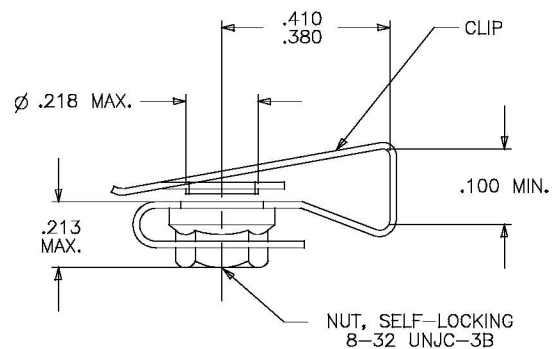
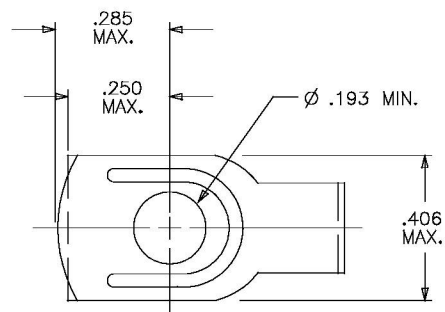



13080033



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL
 - 1.2 NUT: 4037 ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: HRC 48-52
 - 2.2 NUT: HRC 40-45
3. FINISH:
 - 3.1 CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 1.
 - 3.2 NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND DRY FILM LUBED PER ASS272 TYPE I.
4. LOCKING TORQUE PER MIL-DTL-25027
5. APPLICATION DATA:
 - 5.1 PANEL THICKNESS: .020-.090
 - 5.2 EDGE DISTANCE: .290-.380
 - 5.3 INSTALLATION HOLE: .220-.230

ISSUE	DESCRIPTION	DATE
	REVISION	9913-004

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ± .01	DRAWN BY: R.A.D. DATE: 02-25-99	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
		CHECKED BY: R.DUENAS DATE: 02-25-99			
		APPROVED BY: C.TANAKA DATE: 2-25-99	TITLE: NUT ASSY.- CLIP-ON 8-32 SIZE		
		APPROVED BY: JOSE SERRANO DATE: 2-25-99			
	MATERIAL: NOTED	APPROVED BY: T.CORONA DATE: 2-25-99	CODE INDENT. NO.: 60119	SIZE: B	DRAWING NUMBER: 13080033
	HEAT TREAT: NOTED		SCALE: NONE	SALES	SHEET 1 OF 1
	FINAL PROTECTIVE FINISH: NOTED				