13080021 .328 NOTES: (UNLESS OTHERWISE SPECIFIED) .437 MATERIAL CLIP: NUT: 1. 1.1. 1.2. C1050 CARBON STEEL, .020 THICK. 4037 ALLOY STEEL. 2. 2.1. HEAT TREAT CLIP: Rc48 MINIMUM .193 DIA. MINIMUM. 2.2. NUT: Rc32 MINIMUM. 3. 3.1. FINISH CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. "G" CODE : CADMIUM PLATE PER QQ—P—416, TYPE III, CLASS 2 AND COAT BMS10—11 PER EMPS073. .363 CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. MOLYBDENUM DISULFIDE DRY FILM LUBRICANT. CLIP 3.2. NUT: INSTALLATION HOLE DIA .: .218 MINIMUM. .060 MAX .155 .208 MAX 8-32 UNJC-3B SELF-LOCKING NUT UNLESS OTHERWISE SPECIFIED NEXT ASSEMBLY COMPANY RY, CALIFORNIA LOCKING, SPECIAL NUMBER: 3080021

Α	ECN # 6557	8-17-99
ISSUE	DESCRIPTION	DATE
4.00	REVISION	9113-012

LY	DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ± .015	RAD	5-20-91	111	CITY C	NADNOCK OF INDUSTRY
	MATERIAL: NOTED	CKT APPROVED BY:	5-29-91		SSEMBLY,	
	HEAT TREAT:	CKT	5-29-91	8-32 SIZE, S		
	NOTED	APPROVED BY:	DATE	CODE INDENT.		DRAWING NU
	FINAL PROTECTIVE FINISH:	MFG. ACCEPT.:	DATE	60119	9 B	13
	NOTED	D.PAUL	6-5-91	SCALE: NON:	NE SALES	

SHEET 1 OF 1