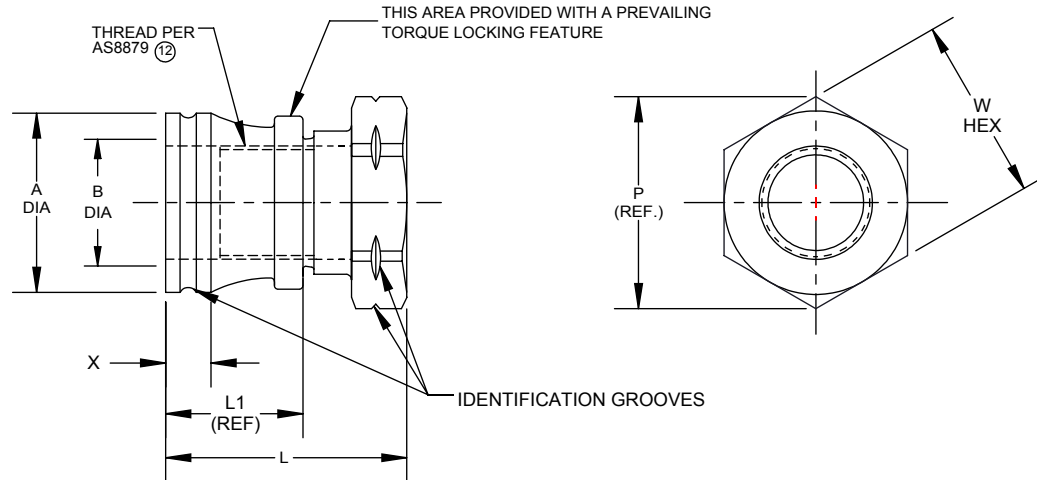




DASH NO.	PIN NOM DIA	THREAD	A DIA	B DIA	L LENGTH	L1 (REF)	P (REF)	W HEX	X +.010 - .000	UTS LBS. MIN	TORQUE OFF IN LBS
6	15/64	.1900-32 UNJF-3B	.342 .338	.246 .242	.490 .470	.310	.380	.346 .332	.140	2,750	40-50
8	19/64	.2500-28 UNJF-3B	.442 .438	.308 .304	.585 .565	.375	.484	.440 .425	.145	5,000	115-130
10	23/64	.3125-24 UNJF-3B	.558 .552	.373 .367	.700 .680	.460	.484	.440 .425	.150	8,300	200-250
12	27/64	.3750-24 UNJF-3B	.668 .662	.436 .430	.770 .750	.500	.557	.503 .488	.150	12,700	360-420
14	31/64	.4375-20 UNJF-3B	.763 .757	.499 .493	.885 .865	.585	.970	.878 .861	.160	19,000	525-675
16	35/64	.5000-20 UNJF-3B	.883 .877	.562 .556	.965 .945	.635	1,120	1,003 .986	.160	25,500	725-1000
18	39/64	.5625-18 UNJF-3B	.935 .925	.625 .619	1,080 1,060	.720	1,120	1,003 .986	.195	29,000	1000-1150
20	43/64	.6250-18 UNJF-3B	1,028 1,018	.687 .681	1,175 1,155	.785	1,240	1,128 1,110	.195	32,000	1350-1550
24	51/64	.7500-16 UNJF-3B	1,200 1,190	.816 .808	1,430 1,400	.990	1,380	1,255 1,235	.210	42,000	1900-2200

NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum.
⑫2. Dimensions are in inches and apply after plating.

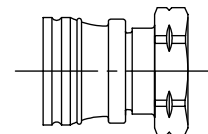
MATERIAL: ⑫ Collar - 303 Se stainless steel per ASTM A484, ASTM A582 and AMS5640.

FINISH: ⑫ HL287-() = Cadmium plate per Spec. AMS-QQ-P-416, Type II, Class 2, dye color bronze, and cetyl alcohol lubricant per Hi-Shear Spec. 305.

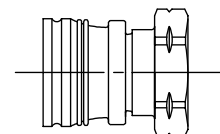
SPECIFICATION: HI-LOK™ Product Specification 345.

CODE: Dash number indicates nominal thread size in 1/32nds.

EXAMPLE: HL287-8 = 1/4-28 HI-LOK™, 3/64 oversize collar.



VOI-SHAN
1 raised bead indicates
VOI-SHAN identification



STANDARD PRESSED STEEL
2 raised beads indicate **STANDARD PRESSED STEEL** identification.

"HI-LOK" AND "HL" ARE INTERNATIONAL
REGISTERED TRADEMARKS OF HI-SHEAR CORPORATION

DATE	BY	TITLE	DRAWING NO.
1964-03-25	BRIEJ	HI-LOK™ COLLAR	HL287
1964-03-25	M.C.	303 STAINLESS STEEL	
1964-03-25	M.C.	1/16 GRIP VARIATION, TENSION APPLICATION	
1964-03-25	M.C.	FOR USE ON 3/64 OVERSIZE HI-LOK™ PINS	
2017-12-14	K. TRAN		1 of 1