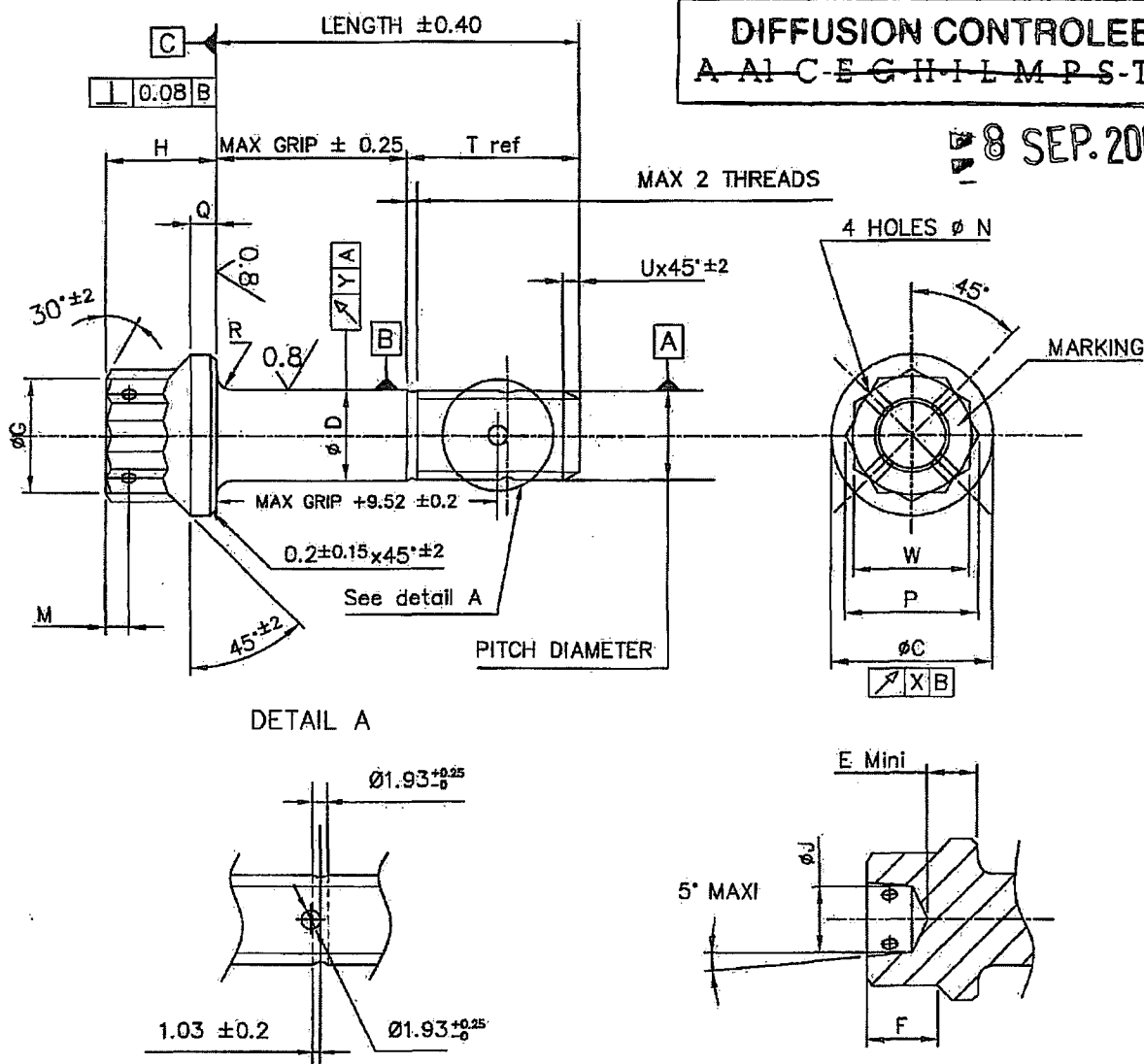


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**BOLT
 BI HEXAGONAL HEAD
 3/16 EXTENDED and
 DRILLED THREAD
 INCO 718, 220 ksi**

BA3362



GENERAL NOTES:

- Dimensions are in millimetres
- Unless otherwise specified, surface texture shall not exceed Ra = 3.2
- Unless otherwise specified, tolerances: ± 0.2 and $\pm 2^\circ$
- UNJF-3A threads per AS 8879
- Bi Hexagonal head per AS 870-30
- Break sharp edges 0.2-0.4 x 45°

Technical Center	Drawn by	Signature	Date	Approved by	Signature	Date	Issue
PAGE 1/3	Y.DOUARD		07 sept. 06	F.VERDIER		07 Sept 06	-

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DIA DASH NO.	THREAD SIZE UNJF-3A	ØC	ØD	E min	ØG	H ±0.25	J +0.25 -0.76	M ±0.12	N ±0.12	P min.	Q ±0.25	R	T ref
4	.2500-28	11.12 10.87	6.337 6.312	3.43	7.92 7.54	7.62	4.57	1.57	0.94	8.81	1.75	1.04 0.79	16.74

DIA DASH NO.	THREAD SIZE UNJF-3A	U REF	W	X	Y
4	.2500-28	1.02	7.95 7.72	0.127	0.114

-Material:

Inconel 718, 220 ksi, per AMS 5662

-Finish:

Passivated per AMS2700.

-Parts reception:

Per NASM85604, except Fatigue Strength inspection.

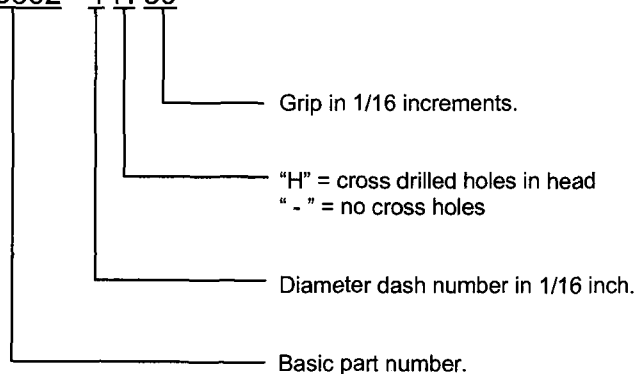
-Marking:

Per EN 2424 class B: Part identification "BA3362" with diameter code and manufacturer's identification

-Example of part designation:

Add letter H before dash No. to designate drilled head

BA3362 - 4 H 30



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Issue

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Issue	Date	Name	Modification(s)	Justification(s)
-	07/09/06	Y.Douard	New document	-

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Issue

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