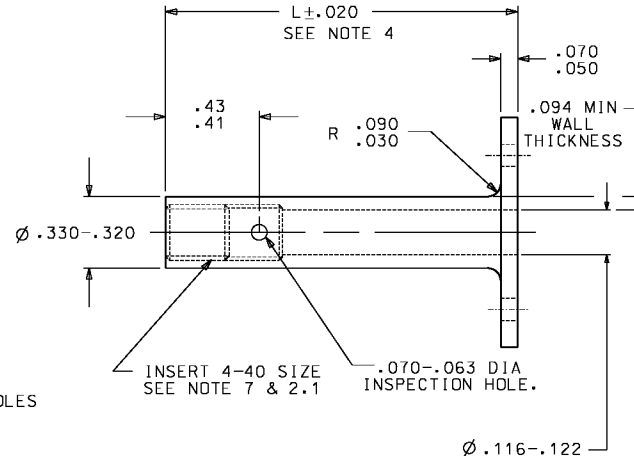
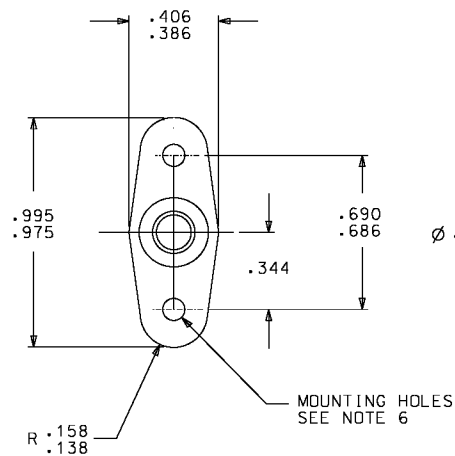


5300037-() ()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 6061-T6 ALUMINUM PER QQ-A-430
2. FINISH: ANODIZED PER MIL-A-8625, TYPE I, OR CHEMICAL CONVERSION COATING PER MIL-C-5541, CL 1A
- 2.1 HELICAL INSERT:
SUFFIX "W" = DRY FILM LUBE (MS21209C0415L)
SUFFIX "Y" = CAD PLATE PER QQ-P-416, TYPE II, CLASS 2 (MS21209C0415P)
NO SUFFIX = STANDARD FINISH (MS21209C0415)
3. NO BURRS AND BREAK ALL SHARP EDGES
4. L = LENGTH IN .100 INCREMENTS
-1 = .100, -30 = 3.000
AVAILABLE IN .050 INCREMENTS (-1.5 = .150)
5. -4 AND BELOW HAVE NO INSPECTION HOLE
6. NO SUFFIX = .103/.098 DIA RIVET HOLES, NO LUBE ON INSERT
SUFFIX "A" = .135/.128 DIA RIVET HOLES
SUFFIX "NH" = NO INSPECTION HOLE
SUFFIX "W" = INSERT WITH DRY FILM LUBE
SUFFIX "B" = DEBURRED INSPECTION HOLE
7. MS21209 HELICAL INSERT INSTALLED PER MS 33537
8. PART CALLOUT:
5300037-() () () ()
 - NO CODE = INSPECTION HOLE
 - "NH" CODE = NO INSPECTION HOLE
 - NO CODE = STANDARD INSERT FINISH
 - "W" CODE = DRY FILM LUBED INSERT
 - "Y" CODE = CADMIUM PLATED INSERT
 - NO CODE = INSPECTION HOLE NOT DEBURRED
 - "B" CODE = INSPECTION HOLE DEBURRED
 - NO CODE = .098-.103 DIA RIVET HOLES
 - "A" CODE = .128-.135 DIA RIVET HOLES
 - LENGTH CODE

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS	DRAWN BY: CKT	DATE 6-23-00	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
	MATERIAL: NOTED	CHECKED BY: RAD	DATE 7-6-00		
	HEAT TREAT: —	APPROVED BY: CKT	DATE 7-17-00	TITLE: FLANGE, SUPPORT, 1 PIECE, 2 LUG, UPRIGHT	
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: D.MARTIN	DATE 7-14-00		
		MFG. ACCEPT.:	DATE D.PAUL 7-14-00	CODE INVENT. NO. 60119	SIZE B
				DRAWING NUMBER: 5300037-() ()	
				SCALE: NONE	SHEET 1 OF 1

ISSUE	DESCRIPTION	DATE
REVISION	0053-006	