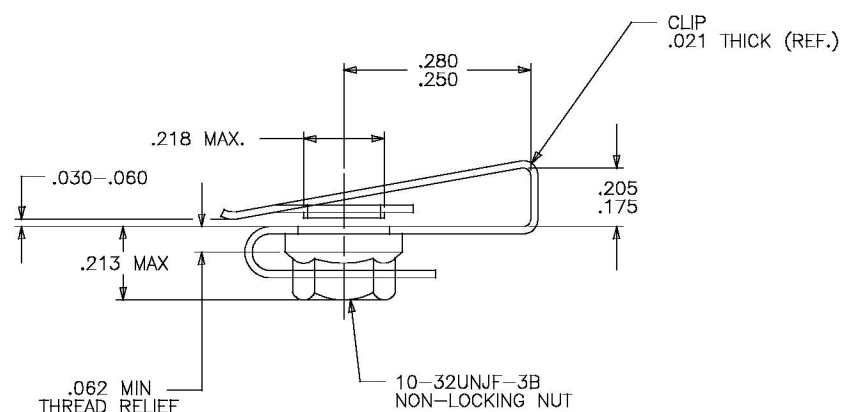
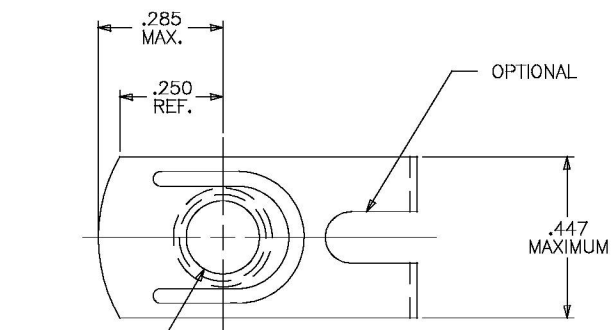


13100072



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL PER ASTM-A-682/-682M
OR ASTM-A-684/-684M.
 - 1.2. NUT: 4037 ALLOY STEEL PER AMS6300.
2. HEAT TREAT:
 - 2.1. CLIP: HRC 42 MINIMUM PER ASM2759/1 (MPS0009).
 - 2.2. NUT: HRC 35 MINIMUM PER AMS2759/1 (MPS0009).
3. FINISH: BLACK ZINC COATING PER ASTM-B-633, TYPE II, CLASS SC2.
4. APPLICATION DATA:
 - 4.1. EDGE DISTANCE: .250 MAX.
 - 4.2. MOUNTING SHEET THICKNESS: .078-.109.
 - 4.3. RECOMMENDED INSTALLATION HOLE DIAMETER: .220-.230.
5. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

A	ECN 8412	12/29/05
ISSUE	DESCRIPTION	DATE
	REVISION	9813-002

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: K. ROWE 2.17.98		DATE: 2.17.98		 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA			
	MATERIAL: NOTED		CHECKED BY: C.K.T. 2.18.98		DATE: 2.18.98		TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE NON-LOCKING			
	HEAT TREAT: NOTED		APPROVED BY: R.A.D. 2.18.98		DATE: 2.18.98					
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: JOSE G SERRANO 2.18.98		DATE: 2.18.98		CODE INVENT. NO. 60119		SIZE B	DRAWING NUMBER: 13100072
			MFG. ACCEPTED: T.CORONA 2.18.98		DATE: 2.18.98		SCALE: NONE		SALES	SHEET 1 OF 1