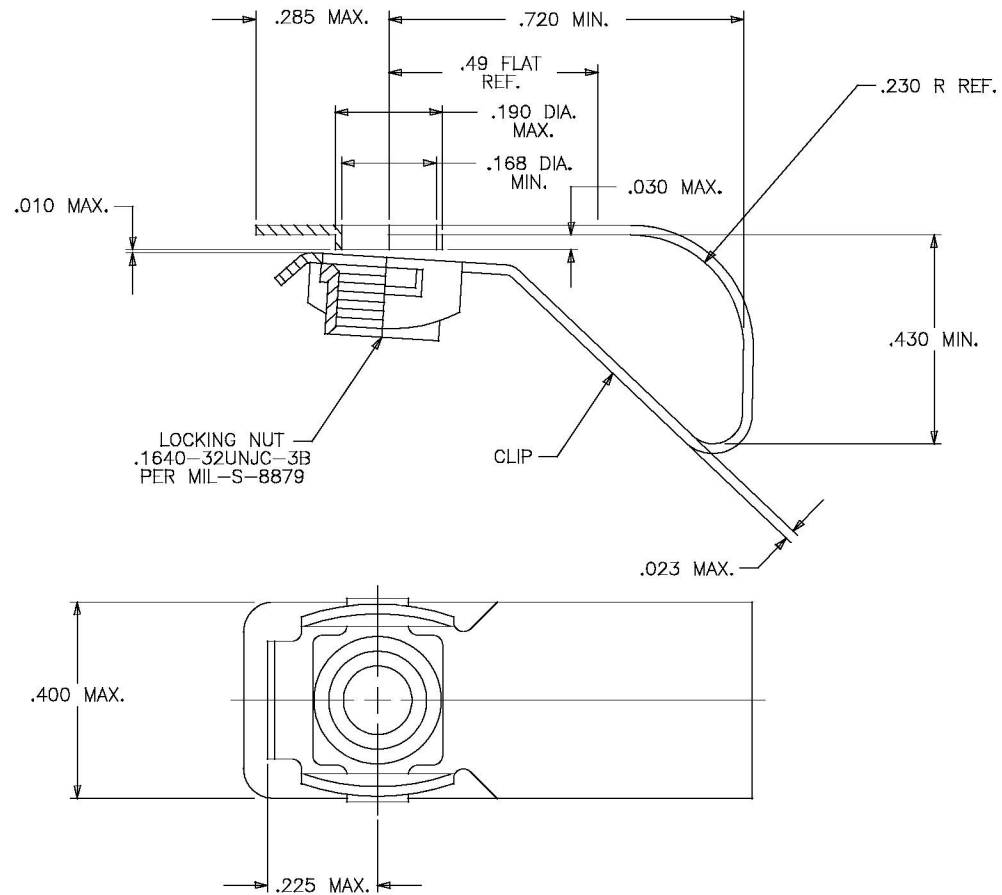




LOCKING NUT
.1640-32UNJC-3B
PER MIL-S-8879

CLIP

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL PER ASTM-A-684.
 - 1.2 NUT: CARBON STEEL PER ASTM-A-684.
2. HEAT TREAT:
 - 2.1 CLIP: Rc 51 MAXIMUM
 - 2.2 NUT: Rc 45 MAXIMUM
3. FINISH:
 - 3.1 CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2
 - 3.2 NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND MOLYBDENUM DISULFIDE DRY FILM LUBRICANT PER MIL-L-46010 TYPE I.
4. LOCKING TORQUE PER MIL-N-25027
5. INSTALLATION HOLE SIZE = .190-.229 DIA.
6. PANEL THICKNESS RANGE = .020-.060

A	ECN # 4118	11-25-91
ISSUE	DESCRIPTION	DATE
9013-007	REVISION	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES	DRAWN BY: F.D. 9-17-91	DATE	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL:	CHECKED BY: R.A.D. 9-20-91	DATE			
	HEAT TREAT:	APPROVED BY: R.A.D. 9-20-91	DATE	TITLE: CLIP NUT ASSEMBLY 0832 SIZE		
	FINAL PROTECTIVE FINISH:	APPROVED BY: JADAMS 10-14-91	DATE			
		REQ. ACCEPTED BY: R.PAUL 10-15-91	DATE	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13080022
				SCALE: NONE	SALES	SHEET 1 OF 1