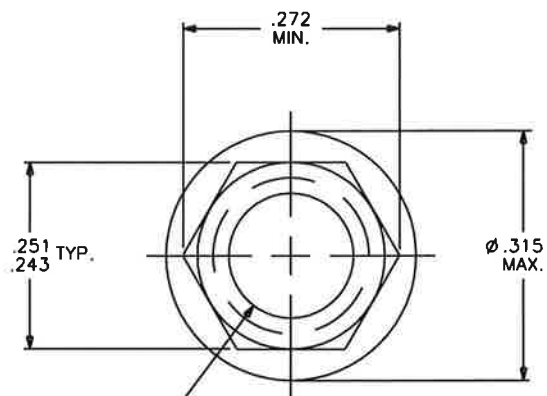
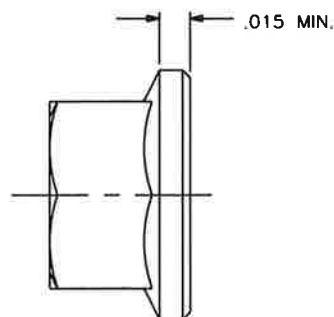


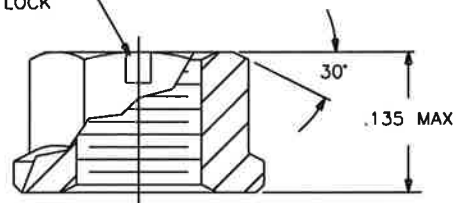
13080017N



① .1640-32UNJC-3B
PER AS8879
AFTER CADMIUM PLATE



CRIMP IN THIS AREA
TO PRODUCE LOCK



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 4037 ALLOY STEEL.
- ① 2. HEAT TREAT: HRC 36 MIN.
- ① 3. FINISH: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
MOLYBDENUM DISULFIDE DRY FILM LUBRICANT
- ① 4. LOCKING TORQUE PER NASM25027.
5. NO BURRS OR SLIVERS ALLOWED.

-	-	-	-
A	10681	JC	8/21/14
REV.	ECN NO.	INIT.	DATE

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE
PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION
OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED

NEXT ASSEMBLY -	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 - ±1°	IBM NUMBER: -	lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA
	MATERIAL: NOTED	PROJECT NUMBER: -	
THIRD ANGLE PROJECTION 	HEAT TREAT: NOTED	DRAWN BY: DATE CKT 3/16/92	TITLE: HEX NUT, SELF-LOCKING
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: DATE CT 3/16/92	CAGE CODE SIZE DRAWING NUMBER: 60119 A 13080017N SCALE: NONE SALES SHEET 1 OF 1