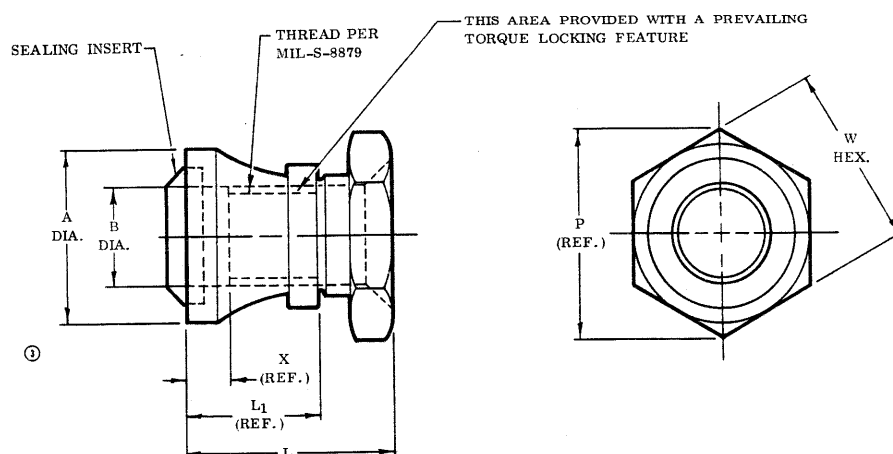


[illegible]

- ① NOTES: 1. Go thread gage penetration shall be 3/4 of one revolution minimum.
2. Dimensions apply after finish.

MATERIAL: Collar — 2024 aluminum alloy per QQ-A-430 or QQ-A-225/6.
Insert — Teflon per MIL-P-19468.

HEAT TREAT: Collar - Age to T6 condition per MIL-H-6088.

① FINISH: Collar - HL374-() = Anodize per MIL-A-8625, dye color red, and cetyl alcohol lube per Hi-Shear Spec. 305.
HL374LP-() = Anodize per MIL-A-8625, dye color natural, and solid film lube per MIL-L-46010.
Insert - None.

Insert - None.

① SPECIFICATION: Hi-Lok Product Specification 345.

① CODE: Dash number indicates nominal thread size in 1/32nds.
See "Finish" note for explanation of code letters.

EXAMPLE: HL374-8 = 1/4-28 Hi-Lok sealing collar with Teflon insert.

① U.S. patents 2,882,773; 2,927,491; 2,940,495; 3,027,789; 3,138,987; design patent 191,883; other U.S. and Foreign patents granted and pending; property of Hi-Shear Corporation. "Hi-Lok" and "HL" are Registered Trademarks of Hi-Shear Corporation.

		TITLE		DRAWING NUMBER	
	DATE	BY	 COLLAR (SEALING TYPE)		HL374
DRAWN	2-12-69	VAN			
APPROVED	2-12-69	J. Miller	① 2024-T6 ALUMINUM ALLOY 1/16" AND 3/32" GRIP VARIATION — SHEAR APPLICATION FOR USE ON STANDARD AND 1/64" OVERSIZE HI-LOK PINS		
③ REVISION	6-25-74	VAN			