

5300060-()AW()

(B) NOTES (UNLESS OTHERWISE SPECIFIED):

1. **MATERIAL:**
 - 1.1 SPACER = 6061-T6 ALUMINUM PER AMS-QQ-A-430
 - 1.2 COIL INSERT = CRES PER NASM21209
2. **FINISH:**
CHEMICAL CONVERSION COATING PER MIL-DTL-5541, CLASS 1A, TO PRODUCE A COLOR INSPECTABLE FILM.
3. **HELICAL COIL INSERT:**
SUFFIX "W" = DRY FILM LUBE (MS21209F1-15L)
4. NO BURRS AND BREAK ALL SHARP EDGES .010 MAX. EXCLUDING THE INSPECTION HOLE AREA, PROVIDING BURRS DO NOT OBSTRUCT VISIBILITY.
5. LENGTH SHALL BE LIMITED TO TABLE 1
6. PART THAT DO NOT REQUIRE AN INSPECTION HOLE, PART NUMBER MUST HAVE "NH" SUFFIX.
7. MS21209 HELICAL INSERT INSTALLED PER NASM33537 SPECIFICATION.
8. LOCATION OF INSPECTION WITH RESPECT TO THE MOUNTING FLANGE IS OPTIONAL.
9. HELICAL COIL INSERT SHALL BE IN ACCORDANCE WITH NASM8846, TYPE II, CLASS 2, WHEN INSERT IS INSTALLED IN THE BODY.
10. INTERNAL THREADS TO ACCOMMODATE MALE THREAD PER AS8879.
11. DIMENSIONS APPLY AFTER FINISH.
12. **IDENTIFICATION:**
STAMP (OR EQUIVALENT) THE LAST TWO CHARACTERS OF THE BASIC PART NUMBER "60", LENGTH OPTIONS AND INSPECTION HOLE OPTIONS, (PREFIX "53000" OPTIONAL).

STAMP "M" FOR COMPANY LOGO IS REQUIRED FOR ALL DASH NO.

PARTS OF LENGTH -6 & SHORTER, MFG HAS OPTION TO PUT COMPLETE PART NUMBER ON THE PACKAGING ONLY (BAG AND TAG).

13. **PART NUMBER EXAMPLE:**

5300060-() A W ()

NO SUFFIX = WITH INSPECTION HOLE
"NH" SUFFIX = NO INSPECTION HOLE

LENGTH OPTIONS 5

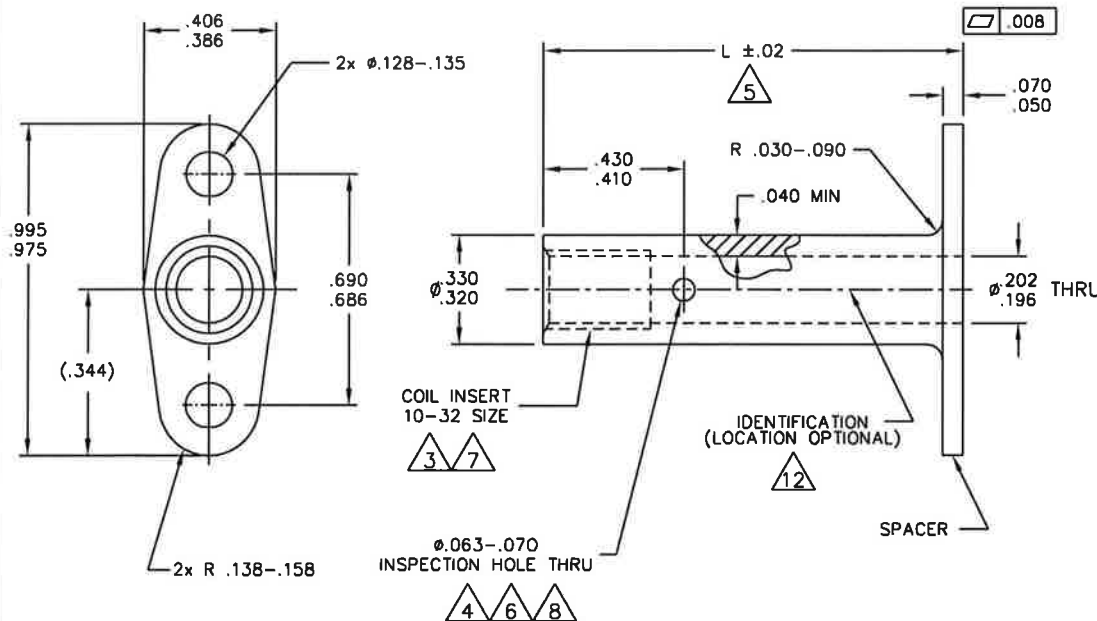


TABLE 1

DASH NO.	L 5
-4WNH	.40
-6W()	.60
-8W()	.80
-10W()	1.00
-12W()	1.20
-14W()	1.40
-16W()	1.60
-18W()	1.80

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES		IBM NUMBER: N/A		lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: SEE NOTE 1		PROJECT NUMBER: -		TITLE: STAND OFF VERTICAL STYLE - 2 LUG (FLANGE SUPPORT)	
THIRD ANGLE PROJECTION		HEAT TREAT: N/A		DRAWN BY: DATE JC 3/29/13		CAGE CODE SIZE DRAWING NUMBER: 60119 A 5300060-()AW()	
		FINAL PROTECTIVE FINISH: SEE NOTE 2		APPROVED BY: DATE JT 3/29/13		SCALE: NONE SALES SHEET 1 OF 1	

B	10259	JT	10/31/13	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
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