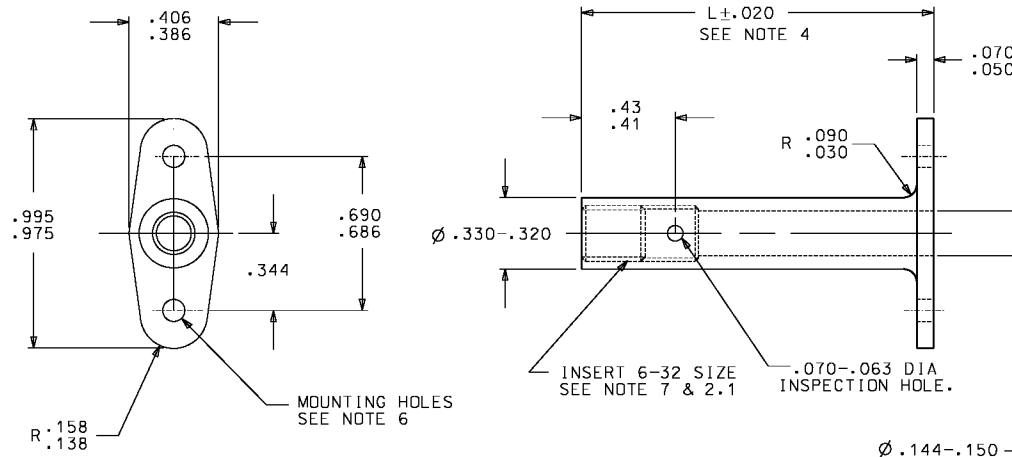


5300036-() ()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 6061-T6 ALUMINUM PER QQ-A-430
2. FINISH: ANODIZED PER AMS-A-8625, TYPE I, OR
CHEMICAL CONVERSION COATING PER
MIL-C-5541, CL 1A
- 2.1 HELICAL INSERT:
SUFFIX "W" = DRY FILM LUBE (MS21209C0615L)
SUFFIX "Y" = CAD PLATE PER QQ-P-416, TYPE II, CLASS 2
(MS21209C0615P)
NO SUFFIX = STANDARD FINISH (MS21209C0615)
3. NO BURRS AND BREAK ALL SHARP EDGES
4. L = LENGTH IN .100 INCREMENTS
-3 = .300 MIN LENGTH, -30 = 3.000
AVAILABLE IN .050 INCREMENTS (-1.5 = .150)
5. -5 AND BELOW HAVE NO INSPECTION HOLE
6. NO SUFFIX = .103/.098 DIA RIVET HOLES, NO LUBE ON
INSERT
SUFFIX "A" = .135/.128 DIA RIVET HOLES
SUFFIX "NH" = NO INSPECTION HOLE
SUFFIX "W" = INSERT WITH DRY FILM LUBE
SUFFIX "B" = DEBURRED INSPECTION HOLE
7. MS21209 HELICAL INSERT INSTALLED PER MS 33537
8. PART CALLOUT:
5300036-() () () ()
 - NO CODE = INSPECTION HOLE
 - "NH" CODE = NO INSPECTION HOLE
 - NO CODE = STANDARD INSERT FINISH
 - "W" CODE = DRY FILM LUBED INSERT
 - "Y" CODE = CADMIUM PLATED INSERT
 - NO CODE = INSPECTION HOLE NOT DEBURRED
 - "B" CODE = INSPECTION HOLE DEBURRED
 - NO CODE = .098-.103 DIA RIVET HOLES
 - "A" CODE = .128-.135 DIA RIVET HOLES
 - LENGTH CODE

A	ECN # 7646	1-3-02
ISSUE	DESCRIPTION	DATE
	REVISION	0053-006

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS	DRAWN BY: CKT	DATE 6-23-00	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA
	MATERIAL: NOTED	CHECKED BY: RAD	DATE 7-6-00	
	HEAT TREAT: —	APPROVED BY: CKT	DATE 7-17-00	
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: D.MARTIN	DATE 7-14-00	
		MFG. ACCEPT.:	DATE D.PAUL 7-14-00	TITLE: FLANGE, SUPPORT, 1 PIECE, 2 LUG, UPRIGHT
				CODE IDENT. NO. 60119
				SIZE B
				DRAWING NUMBER: 5300036-() ()
				SCALE: NONE
				SALES
				SHEET 1 OF 1