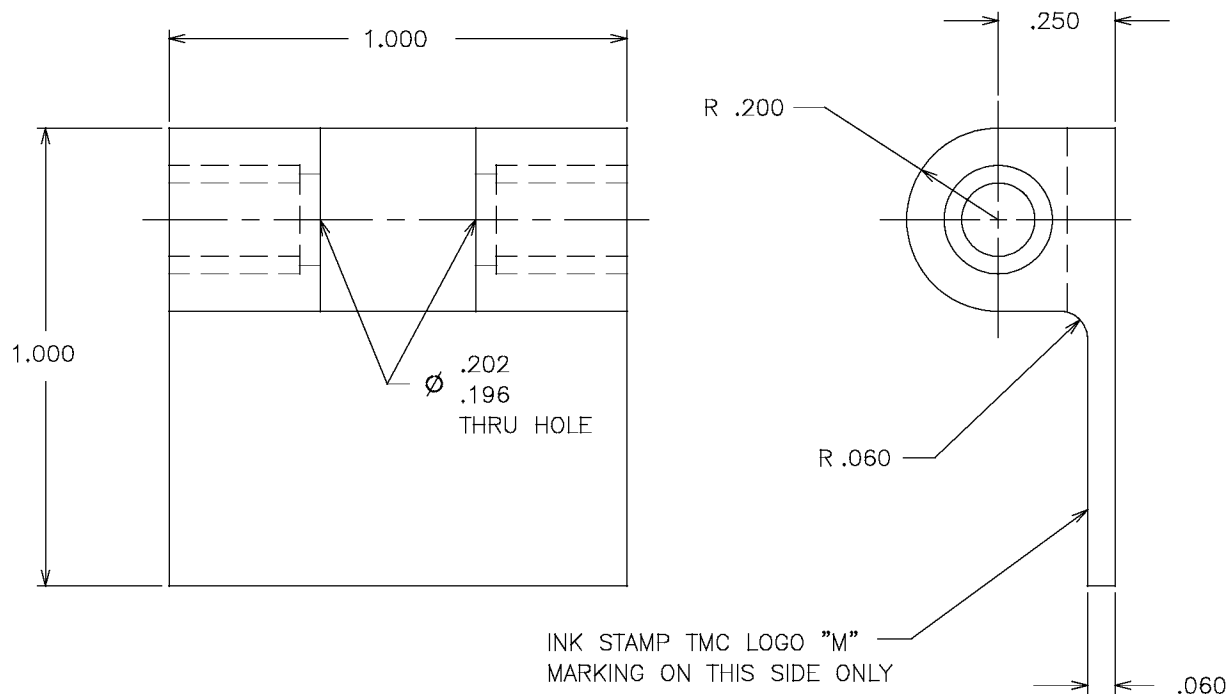
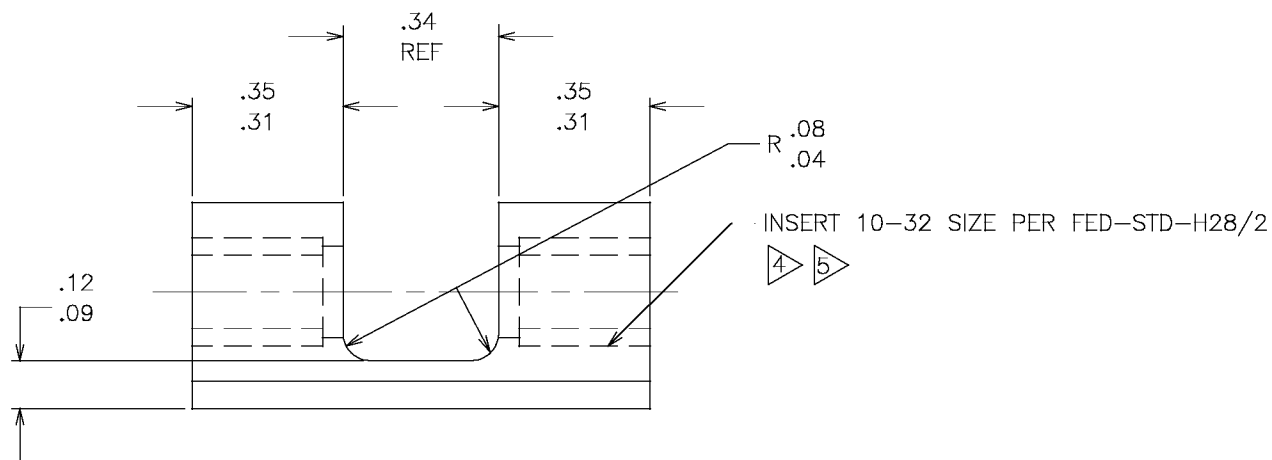


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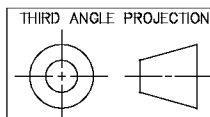
NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL: 2024-T4 EXTRUDED ALUMINUM ALLOY PER QQ-A-200/3 OR AMS-QQ-A-200/3.
2. FINISH: ANODIZE PER MIL-A-8625, TYPE I, OR CHEMICALLY TREAT PER MIL-C-5541, CL 1A TO PRODUCE A COLOR INSPECTABLE FILM.
3. BREAK ALL SHARP EDGES .010 MAX.
4. HELICAL COILED INSERT (SELF-LOCKING) PART NUMBER NASM21209F1-15. INSTALLED PER NASM33537 WITH TANG REMOVED.
5. GO GAGE SHALL ENTER INSERT THREADS 2 OR MORE REVOLUTIONS BEFORE ENGAGING THE SELF-LOCKING THREAD CONstriction. SELF-LOCKING TORQUE SHALL BE IN ACCORDANCE WITH NASM8846.
6. INTERGRANULAR CORROSION: LOCAL OR GENERAL INTERGRANULAR CORROSION, PER MIL-H-6088, SHALL NOT EXCEED .015 IN DEPTH.



B	ECN 8659	08/10/06
A	ECN 6535	08/04/99
ISSUE	ECN NUMBER	DATE
PROJECT No. 9953-006		

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE MONADNOCK IS PROHIBITED



ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES $\pm .010$ — —		lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA TITLE: NUT, SPACER PLATE, HEAVY DUTY
—		MATERIAL:	NOTED	
PREVIOUS ASSEMBLY		HEAT TREAT:	NONE	
—		FINAL PROTECTIVE FINISH:	NOTED	
		IBM #	—	
		DRAWN BY:	JGR	DATE: 4-8-99
		ENG. APPROVAL:	—	DATE: 4-13-99
		QUAL. ACCEPT.:	D. MARTIN	DATE: 4-22-99
		MFG. ACCEPT.:	T. CORONA	DATE: 4-26-99
		CODE IDENT. NO.	60119	SIZE: B
		DRAWING NUMBER:	5300028	
		SCALE:	N/A	SALES
				SHEET 1 OF 1