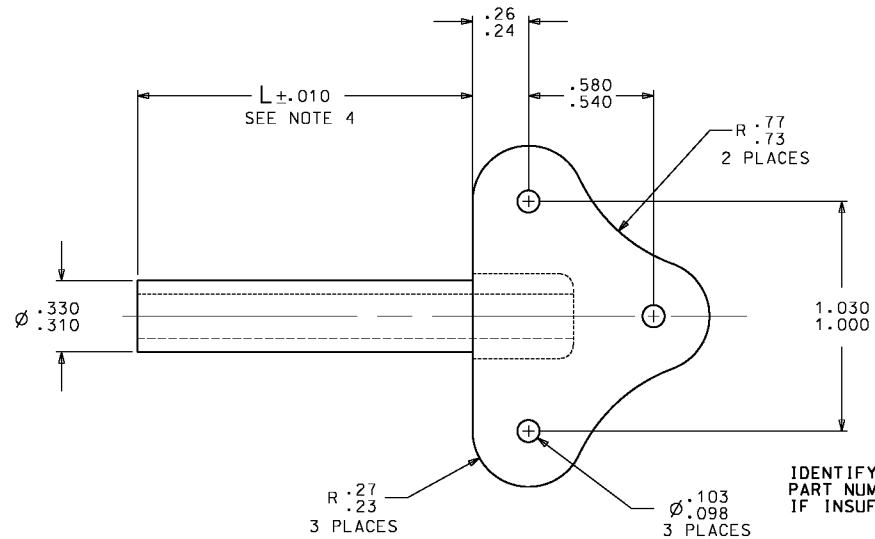
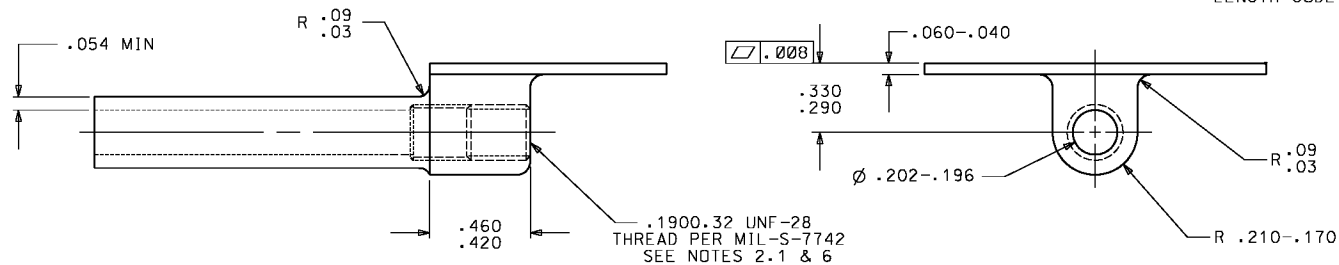


5300026-() () ()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 2014-T6 PER QQ-A-367, COMP 5
2. FINISH: ANODIZE PER MIL-A-8625, TYPE I, OR CHEMICAL CONVERSION COATING PER MIL-C-5541 CL. 1A. TO PRODUCE A COLOR INSPECTABLE FILM.
- 2.1 HELICAL INSERT:
NO SUFFIX = NO DRY FILM LUBE (MS21209-F1-15)
SUFFIX "W" = DRY FILM LUBE (MS21209F1-15L)
SUFFIX "Y" = CAD PLATE (MS21209F1-15P)
3. NO BURRS AND BREAK ALL SHARP EDGES .010 MAX.
4. L = LENGTH IN .100 INCREMENTS
-1 = .100, -30 = 3.000, MIN LENGTH = -0
AVAILABLE IN .050 INCREMENTS (-1.5 = .150)
5. NO SUFFIX = .098-.103 DIA RIVET HOLES
SUFFIX "A" = .1354-.128 DIA RIVET HOLES
6. HELICAL INSERT INSTALLED PER MS33537
7. PART CALLOUT:
5300026-() () ()
 - NO CODE = STANDARD INSERT FINISH
 - "W" CODE = DRY FILM LUBED INSERT
 - "Y" CODE = CADMIUM PLATED INSERT
 - NO CODE = .098-.103 DIA RIVET HOLES
 - "A" CODE = .128-.135 DIA RIVET HOLES
 - LENGTH CODE



C	ECN # 7529	8/08/01
B	ECN # 7217	1-26-01
ISSUE	DESCRIPTION	DATE
REVISION		9953-004

NEXT ASSEMBLY
END ITEMUNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES. TOLERANCES
DECIMALS FRACTION ANGLES

MATERIAL: NOTED

HEAT TREAT: NONE

FINAL PROTECTIVE FINISH:
NOTEDDRAWN BY: DATE
C.P.M. 03-22-99CHECKED BY: DATE
J. ROJAS 04-01-99APPROVED BY: DATE
R.A.D. 04-05-99APPROVED BY: DATE
D. MARTIN 04-07-99MFG. ACCEPT.: DATE
I. CORONA 04-06-99THE MONADNOCK COMPANY
CITY OF INDUSTRY, CALIFORNIATITLE:
FLANGE, SUPPORT,
1 PIECE, 3 LUG, 10-32,

CODE IDENT. NO.	SIZE	DRAWING NUMBER:
60119	B	5300026-() () ()
SCALE: NONE	SALES	SHEET 1 OF 1