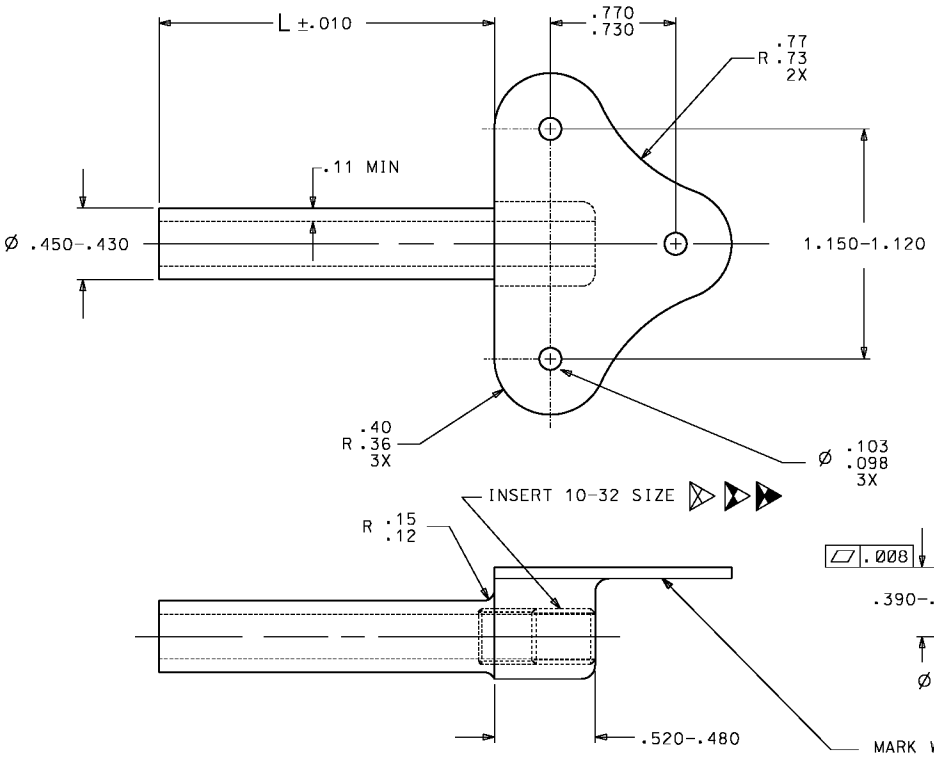
5300024-( )



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL: 2014-T6 PER QQ-A-367, COMP 5
2. FINISH: ANODIZE PER MIL-A-8625, TYPE I, NATURAL OR CHEMICALLY TREAT PER MIL-C-5541 CL. 1A. TO PRODUCE A COLOR INSPECTABLE FILM.
3. BREAK ALL SHARP EDGES .010 MAX.
4. HELICAL COIL INSERT (SCREW LOCKING) PART NUMBER MS21209F1-15 INSTALLED PER MS33537 WITH TANG REMOVED.
5. PART CALLOUT:
   5300024-( )
   └ LENGTH CODE
6. GO GAGE SHALL ENTER INSERT THREADS TWO OR MORE REVOLUTIONS BEFORE ENGAGING SELF-LOCKING THREAD CONSTRICTION. SELF-LOCKING TORQUE SHALL BE IN ACCORDANCE WITH NASM8846
7. THREADS SHALL BE PER FED-STD-H28

FAA-TSO AUTHORIZED PART

DASH	L	DASH	L
2	.20	12	1.20
4	.40	14	1.40
6	.60	16	1.60
8	.80	18	1.80
10	1.00	20	2.00

ISSUE	DESCRIPTION	DATE
B	ECN # 7527	8/8/01
A	ECN # 6531	8/3/99
REVISION	9953-003	

NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES

MATERIAL: NOTED

HEAT TREAT: ——

FINAL PROTECTIVE FINISH: NOTED

		DATE
DRAWN BY:	JGR	3-1-99
CHECKED BY:	RAD	3-11-99
APPROVED BY:	CKT	3-16-99
APPROVED BY:	JS	3-22-99
MFG. ACCEPT.:	DP	3-18-99

THE MONADNOCK COMPANY
CITY OF INDUSTRY, CALIFORNIA

TITLE: NUT, SPACER PLATE, THREE EARS, HEAVY DUTY

CODE INDENT. NO.	SIZE	DRAWING NUMBER:
60119	B	5300024-( )

SCALE: NONE | SALES | SHEET 1 OF 1