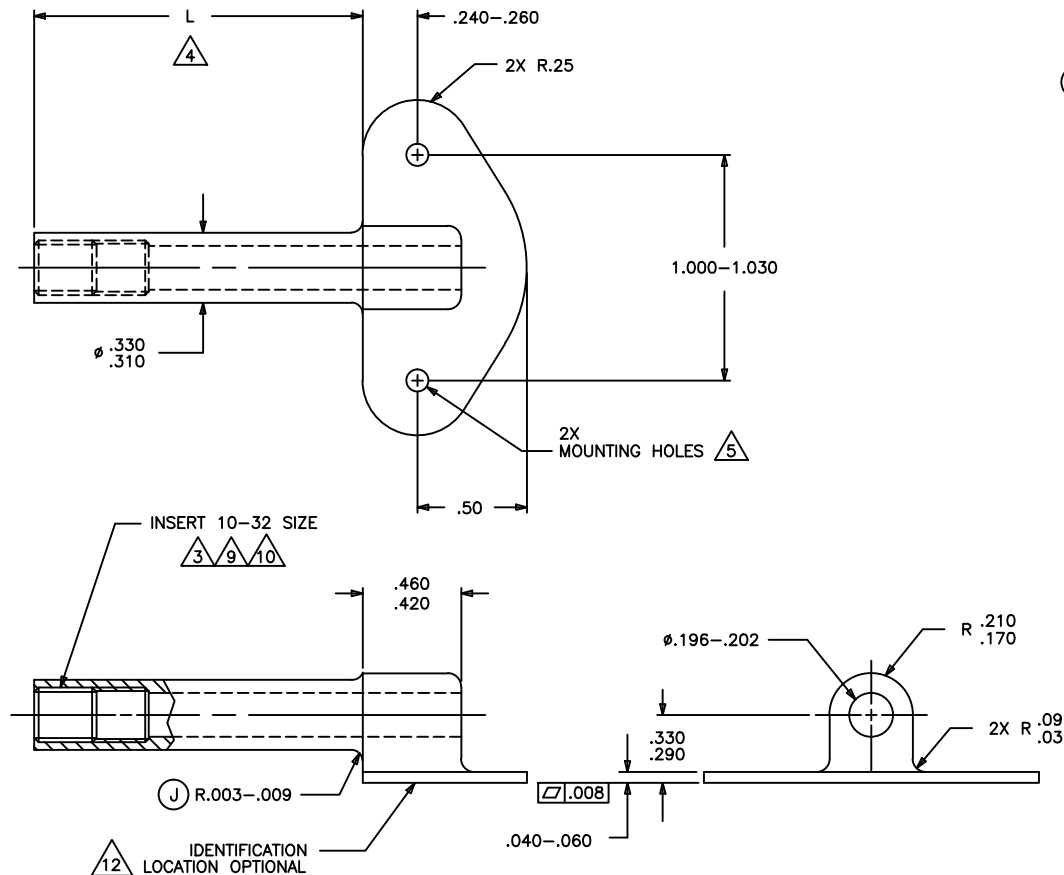






5300020-()()



13. PART NUMBER CALLOUT:

5300020-() () () NH

INSPECTION HOLE OPTIONS 
COIL INSERT OPTIONS 
MOUNTING HOLE OPTIONS 
LENGTH OPTIONS 



NOTES (UNLESS OTHERWISE SPECIFIED):

1. MATERIAL:
NUT, STAND-OFF = 2014-T6 ALUMINUM PER AMS-QQ-A-367 OR ASTM B247.
HELI-COIL INSERT = CORROSION RESISTANT STEEL PER NASM21209
2. FINISH:
NUT, STAND-OFF = CHEMICAL CONVERSION COATING PER MIL-DTL-5541,
CLASS 1A
HELI-COIL INSERT = SEE NOTE 3
3. HELICAL COIL INSERT OPTIONS:
NO CODE = BARE-RED DYE INSERT (MS21209F1-15)
CODE "W" = DRY FILM LUBE INSERT (MS21209F1-15L)
4. LENGTH OPTIONS:
MINIMUM LENGTH, -0 = .000 ; MAXIMUM LENGTH, -30 = 3.000
LENGTH INCREMENTS AVAILABLE IN BOTH .050 (-1.5 = .150)
AND .100 (-1 = .100)
5. MOUNTING HOLE OPTIONS:
NO CODE = ϕ .098 - .103 HOLES
CODE "A" = ϕ .128 - .135 HOLES
6. INSPECTION HOLE OPTIONS:
CODE "NH" = NO INSPECTION HOLE REQUIRED. PARTS WITH NO INSPECTION
HOLE REQUIRE THE PART NUMBER TO HAVE "NH"
7. PARTS SHALL HAVE NO BURRS, SLIVERS AND OTHER DEFECTS THAT WILL
ADVERSELY AFFECT FUNCTIONALITY OF THE PART. PART SHALL BE VISIBLY
UNIFORM IN QUALITY AND APPEARANCE.
8. BREAK ALL SHARP EDGES .005-.015
9. HELICAL INSERT (NASM21209) INSTALLED PER NASM33537.
INTERNAL THREADS TO ACCOMMODATE MALE THREAD PER AS8879.
10. HELICAL COIL INSERT SHALL BE IN ACCORDANCE WITH NASM8846, TYPE II,
CLASS 2, WHEN INSERT IS INSTALLED IN THE BODY.
11. DIMENSIONS APPLY AFTER FINISH.
12. IDENTIFICATION:
STAMP (OR EQUIVALENT) THE LAST TWO CHARACTERS OF THE BASIC PART
NUMBER "20" AND APPLICABLE OPTIONS (I.E. 20-10AWNHN).
(PREFIX "53000" OPTIONAL).

STAMP "M" FOR COMPANY LOGO IS REQUIRED FOR ALL DASH NUMBERS.

PARTS WITH INSUFFICIENT SPACE, PLACE COMPLETE PART NUMBER ON THE PACKAGING (BAG AND TAG).

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.02 — —	IBM NUMBER: N/A	 AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	PROJECT NUMBER: N/A	TITLE: NUT, STAND-OFF, 2 LUG D-SHAPE, HORIZONTAL (B0204039)		
THIRD ANGLE PROJECTION	HEAT TREAT: N/A	DRAWN BY: DATE CKT 4/15/99	CAGE CODE 60119	SIZE A	DRAWING NUMBER: 5300020-() ()
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: DATE RAD 4/19/99	SCALE: NONE	SALES	SHEET 1 OF 1