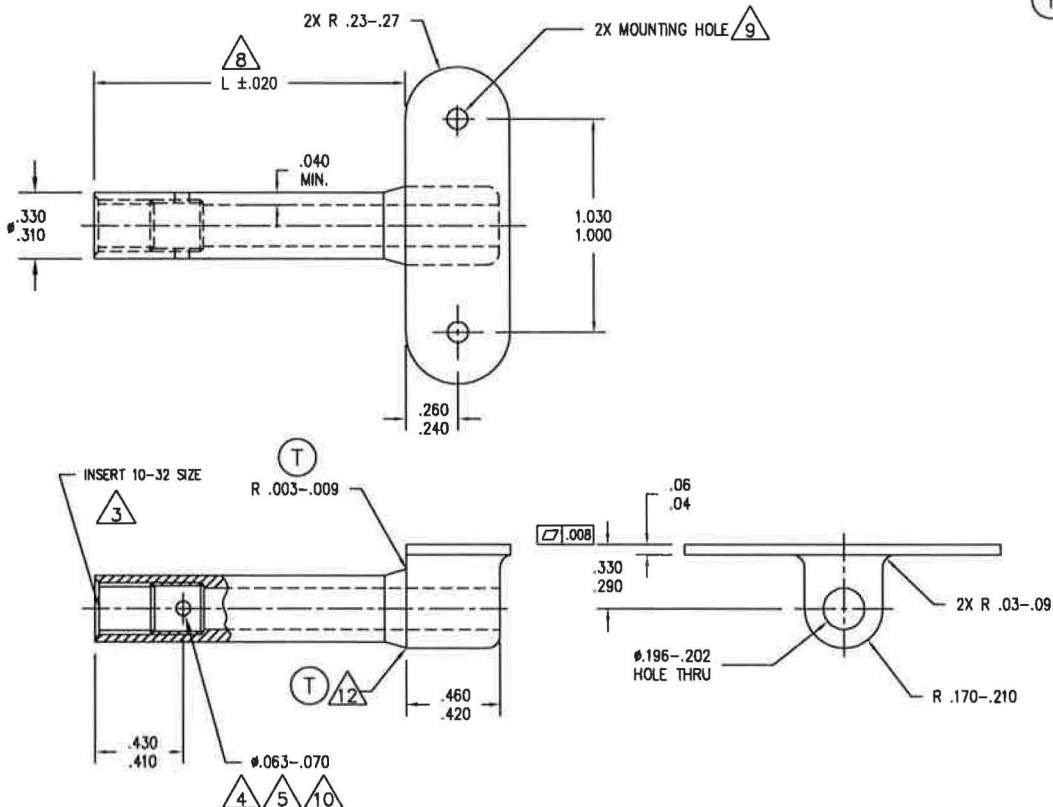
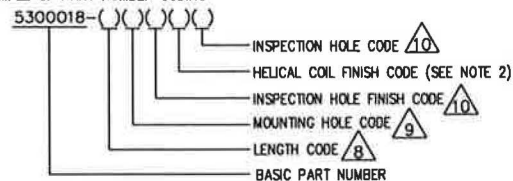



NOTES (UNLESS OTHERWISE SPECIFIED):

1. MATERIAL: 2014-T6 ALUMINUM ALLOY PER AMS-QQ-A-367 OR ASTM B247.
TENSILE STRENGTH OF 65 KSI MINIMUM AND DOUBLE SHEAR STRENGTH OF 37 KSI MINIMUM REQUIRED. DOUBLE SHEAR TEST SHALL BE PER ASTM B565.
2. FINISH: "NO" CODE = CHEMICAL CONVERSION COATING PER MIL-DTL-5541, CLASS 1A TO PRODUCE A COLOR INSPECTABLE FILM WITH A MS21209F1-15 (BARE) HELICAL COIL INSERT.
"W" CODE = CHEMICAL CONVERSION COATING PER MIL-DTL-5541, CLASS 1A TO PRODUCE A COLOR INSPECTABLE FILM WITH A MS21209F1-15L (SOLID-FILM LUBRICANT) HELICAL COIL INSERT.
"Y" CODE = CHEMICAL CONVERSION COATING PER MIL-DTL-5541, CLASS 1A TO PRODUCE A COLOR INSPECTABLE FILM WITH A MS21209F1-15P (CADMIUM PLATE) HELICAL COIL INSERT.
3. SELF-LOCKING HELICAL COIL INSERT PER NASM8846, INSTALLED PER NASM33537 WITH TANG REMOVED.
4. BURRS INSIDE BARREL AT INSPECTION HOLE ARE ACCEPTABLE PROVIDED THEY DO NOT OBSTRUCT VISIBILITY. ORIENTATION OF INSPECTION HOLE WITH RESPECT TO CENTERLINE IS MANUFACTURER'S OPTION.
5. LENGTHS -5 AND BELOW HAVE NO INSPECTION HOLE AND MUST HAVE "NH" CODE.
6. EACH PART SHALL BE PERMANENTLY AND LEGIBLY MARKED OR STAMPED WITH MANUFACTURER'S LOGO "M" AND THE LAST TWO CHARACTERS OF THE BASIC PART NUMBER "18", THE DASH AND CODES FOR LENGTH, MOUNTING AND INSPECTION HOLES. PREFIX "53000" AND LOCATION OPTIONAL. PACKAGING MUST BEAR COMPLETE PART NUMBER.
7. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .005-.015 (REQUIREMENT EXCLUDED INSPECTION HOLE).
8. LENGTH CODE:
"L" = LENGTH IN .100 INCREMENTS (E.G. -1 = .100, -30 = 3.000)
MIN. LENGTH AVAILABLE = -.0 (0.000)
AVAILABLE IN .050 INCREMENTS (E.G. -1.5 = .150)
9. MOUNTING HOLES CODE:
"NO" CODE = .098-.103 MOUNTING HOLES
"A" CODE = .128-.135 MOUNTING HOLES
"B" CODE = NO MOUNTING HOLES
10. INSPECTION HOLE FINISH CODE:
NO CODE = INSPECTION HOLE WITH BURRS ALLOWED 4
"NH" CODE = NO INSPECTION HOLE
"C" CODE = INSPECTION HOLE SHALL BE FREE OF ALL BURRS
11. DIMENSIONS APPLY AFTER FINISH.
12. A FLASH EXTENSION OF UP TO .016 AT THE FORGING PARTING TRIM LINE IS PERMISSIBLE.
13. EXAMPLE OF PART NUMBER CODING



FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES — — —		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: 9853-001		TITLE: NUT, SPACER PLATE, LIGHT DUTY, 2 LUG			
THIRD ANGLE PROJECTION		HEAT TREAT: NONE		DRAWN BY: DATE CKT 2/8/99					
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE RAD 2/10/99		CAGE CODE SIZE DRAWING NUMBER: 60119 A 5300018-()()()()			
						SCALE: NONE		SALES SHEET 1 OF 1	

T	11795	JC	7/23/18	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
R	11586	JC	10/30/17	
REV.	ECN NO.	INIT.	DATE	