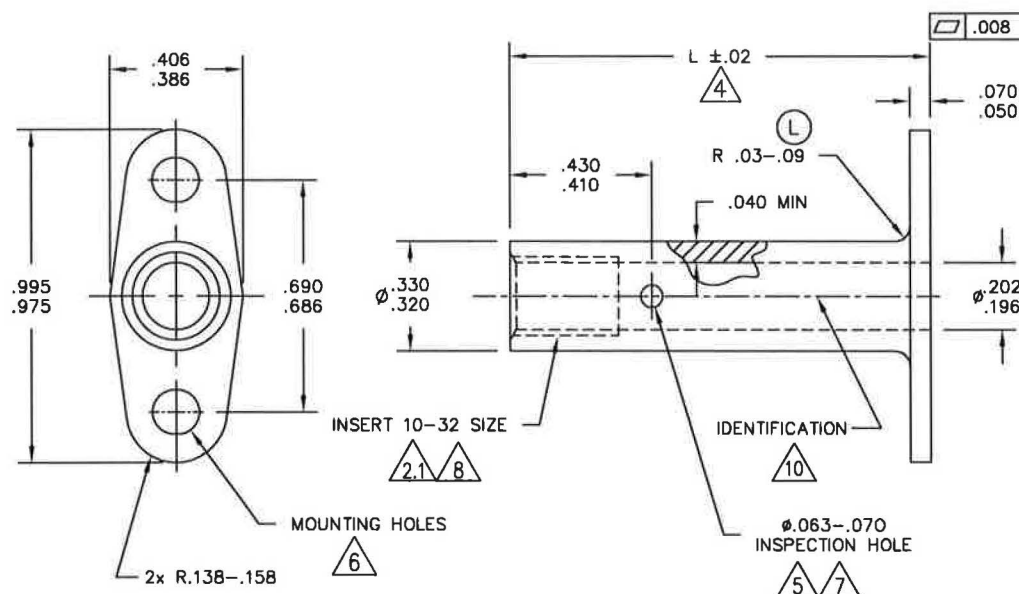




NOTES: (CONTINUES)

10. IDENTIFICATION: (LOCATION OPTIONAL)

STAMP (OR EQUIVALENT) THE LAST TWO CHARACTERS OF THE BASIC PART NUMBER "15", THE DASH AND CODES FOR LENGTH, MOUNTING HOLE, ETC., SEE NOTE 9 (PREFIX "53000" OPTIONAL).

STAMP "M" FOR COMPANY LOGO IS REQUIRED FOR ALL DASH NO.

PARTS WITH INSUFFICIENT SPACE, MFG HAS OPTION TO PUT COMPLETE PART NUMBER ON THE PACKAGING ONLY (BAG AND TAG).

NOTES (UNLESS OTHERWISE SPECIFIED):

1. MATERIAL: 6061-T6 ALUMINUM PER AMS-QQ-A-430
2. FINISH:
NO SUFFIX = CHEMICAL CONVERSION COATING PER MIL-DTL-5541, CL 1A
SUFFIX "F" = ANODIZED PER MIL-A8625, TYPE 1

2.1 HELICAL INSERT:
NO SUFFIX = STANDARD FINISH (MS21209F1-15)
SUFFIX "W" = DRY FILM LUBE (MS21209F1-15L)
SUFFIX "Y" = CADMIUM PLATE (MS21209F1-15P)

3. BREAK ALL SHARP EDGES. NO BURRS ALLOWED, EXCLUDING INSPECTION HOLE (OPTION = SEE SUFFIX "B").

4. L = LENGTH IN .100 INCH INCREMENTS
LENGTH RANGE: -3 = .300 MIN. ; -30 = 3.000 MAX.
ALSO, AVAILABLE IN .050 INCH INCREMENTS (EXAMPLE: -3.5 = .350)

5. -5 AND BELOW HAVE NO INSPECTION HOLE, MUST HAVE "NH" SUFFIX

6. NO SUFFIX = ϕ .098/.103 MOUNTING HOLES
SUFFIX "A" = ϕ .128/.135 MOUNTING HOLES

7. SUFFIX "NH" = NO INSPECTION HOLE
SUFFIX "B" = DEBURRED INSPECTION HOLE
(NOT APPLICABLE FOR -5 AND BELOW)

8. MS21209 HELICAL COIL INSERT INSTALLED PER NASM33537.

9. PART CALLOUT:

5300015 - ()()()()()()

NO SUFFIX = CHEMICAL CONVERSION
SUFFIX "F" = ANODIZE

NO SUFFIX = INSPECTION HOLE
SUFFIX "NH" = NO INSPECTION HOLE

NO SUFFIX = STANDARD INSERT FINISH
SUFFIX "W" = DRY FILM LUBED INSERT
SUFFIX "Y" = CADMIUM PLATED INSERT

NO SUFFIX = INSPECTION HOLE NOT DEBURRED
SUFFIX "B" = INSPECTION HOLE DEBURRED

NO SUFFIX = ϕ .098-.103 MOUNTING HOLES
SUFFIX "A" = ϕ .128-.135 MOUNTING HOLES

LENGTH OPTIONS 4

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: SEE NOTE 1		PROJECT NUMBER: 9853-001		TITLE: FLANGE, SUPPORT, 1 PIECE, 2 LUG, UPRIGHT	
THIRD ANGLE PROJECTION		HEAT TREAT: N/A		DRAWN BY: DATE CKT 2/8/99		CAGE CODE SIZE DRAWING NUMBER: 60119 A 5300015-()()()()()())	
		FINAL PROTECTIVE FINISH: SEE NOTE 2		APPROVED BY: DATE RAD 2/10/99		SCALE: NONE SALES SHEET 1 OF 1	

L	11799	JC	7/30/18	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
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