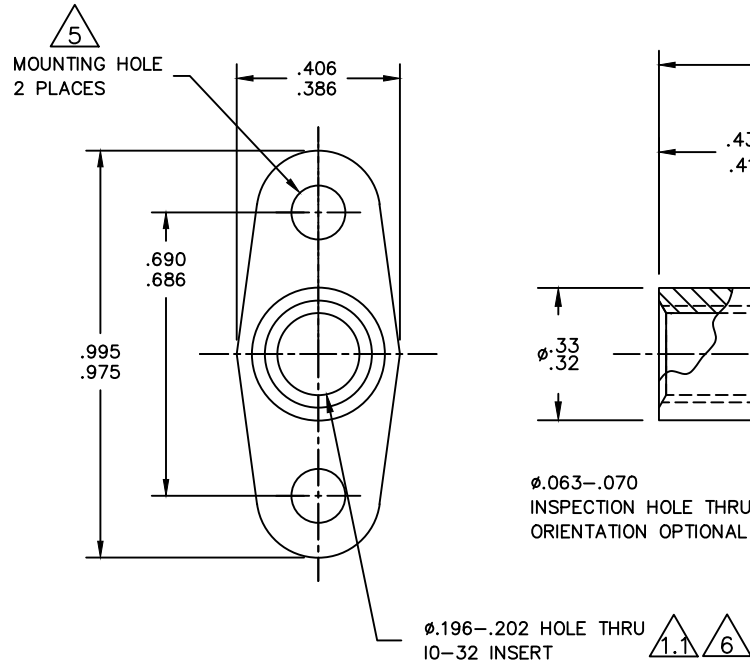




NOTES (UNLESS OTHERWISE SPECIFIED):

- (F) 1. FINISH: ANODIZE PER MIL-PRF-8625 TYPE I, CLASS 1
CHEMICALLY TREAT PER MIL-DTL-5541 CL 1A TO
PRODUCE A COLOR INSPECTABLE FILM.
- (F) 1.1 HELICAL INSERT:
NO SUFFIX = NO DRY FILM LUBE D (MS2109F1-15)
SUFFIX "W" = DRY FILM LUBE (MS2109F1-15L)
SUFFIX "Y" = CADMIUM PLATED INSERT (MS2109F1-15P)
2. NO BURRS AND BREAK ALL SHARP EDGES.
3. L = LENGTH IN .100 INCREMENTS
-1 = .100, -30 = 3.000, MIN LENGTH = -3
AVAILABLE IN .050 INCREMENTS (-1.5 = .150)
4. -5 AND BELOW HAS NO INSPECTION HOLE.
5. NO SUFFIX = ϕ .098-.103 RIVET HOLES NO LUBE ON INSERT
SUFFIX "A" = ϕ .128-.135 RIVET HOLES
SUFFIX "NH" = NO INSPECTION HOLD
SUFFIX "B" = DEBURRED INSPECTION HOLE
- (F) 6. MS21209 HELICAL INSERT INSTALLED PER NASM33537
7. PART CALLOUT:
- 5300014-() () () ()
- NO SUFFIX = INSPECTION HOLE
"NH" SUFFIX = NO INSPECTION HOLE
- NO SUFFIX = STANDARD INSERT FILM
"W" SUFFIX = DRY FILM LUBE INSERT
"Y" SUFFIX = CADMIUM PLATED INSERT
- NO SUFFIX = INSPECTION HOLE NOT DEBURRED
"B" SUFFIX = INSPECTION HOLE DEBURRED
- NO SUFFIX = ϕ .098-.103 RIVET HOLES
"A" SUFFIX = ϕ .128-.135 RIVET HOLES
- LENGTH CODE

FAA-TSO AUTHORIZED PART

				NEXT ASSEMBLY —		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — ±1°		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16828 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
				MATERIAL: 6061—T6 ALUMINUM ALLOY PER QQ—A—430		PROJECT NUMBER: 9853—001		TITLE: SPACER NUT PLATE 2 LUG, LIGHT DUTY SELF—LOCKING, 10—32 SIZE					
				THIRD ANGLE PROJECTION 		HEAT TREAT: NONE		DRAWN BY: DATE CPM 1/19/99		CAGE CODE SIZE DRAWING NUMBER: 60119 A 5300014—() ()			
						FINAL PROTECTIVE FINISH: SEE NOTE 1		APPROVED BY: DATE RAD 2/2/99		SCALE: NONE SALES SHEET 1 OF 1			
F	12668	JC	4/27/23	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED									
E	10941	TD	10/30/15										
REV.	ECN NO.	INIT.	DATE										