

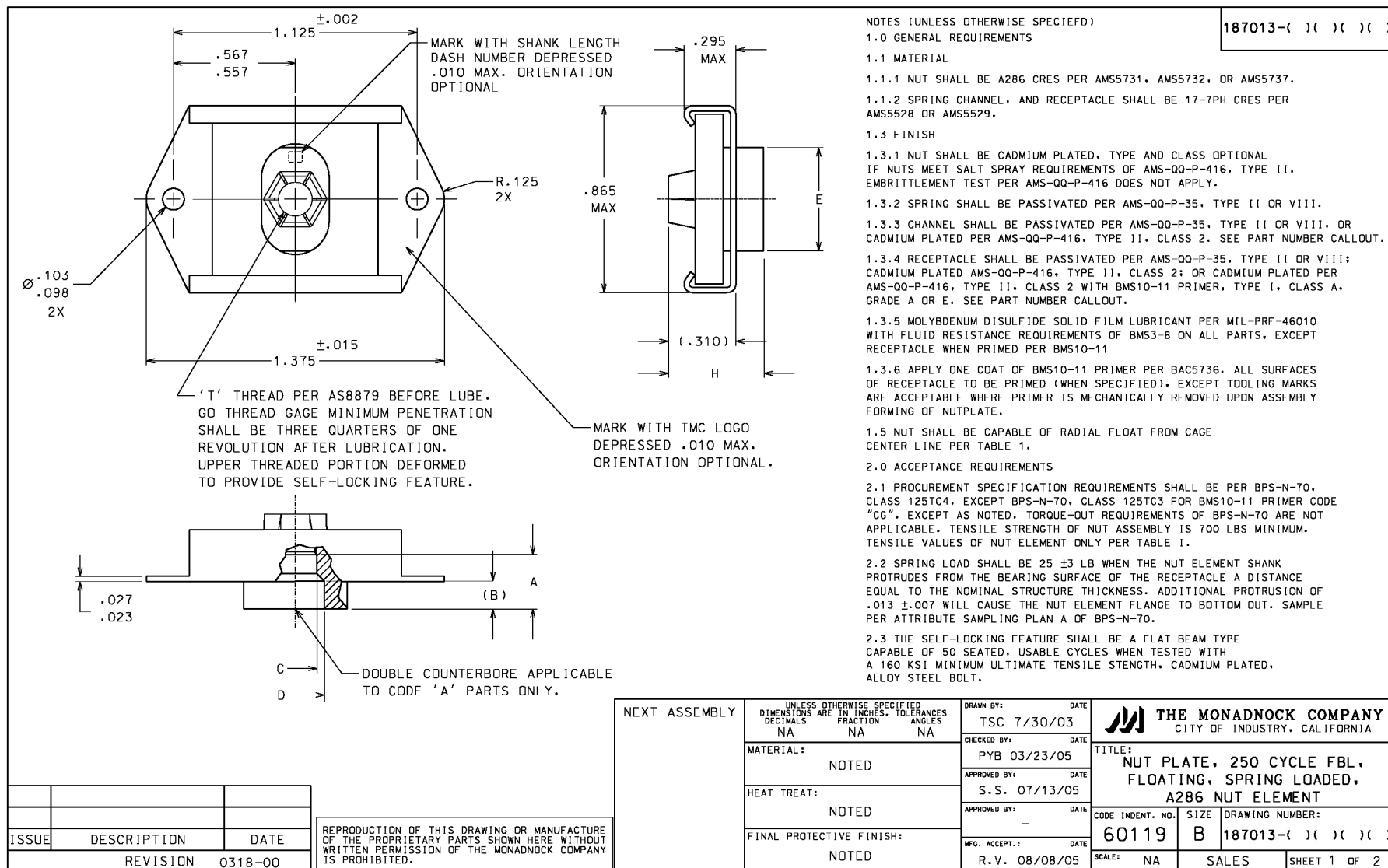


TABLE I

SIZE DASH NO.	T THREAD UNJF-3B	ØC	ØD	ØE	RADIAL FLOAT MINIMUM	MINIMUM TENSILE STRENGTH
3A	.1900-32	.195 .200	.265 .270	.340 .345	.10	TBD
3B	.1900-32	.195 .200		.250 .255	.15	TBD
4B	.2500-28	.265 .270		.340 .345	.10	TBD

TABLE II

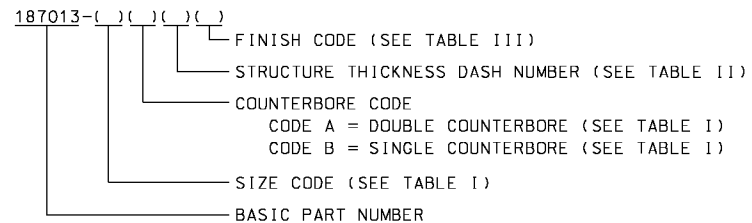
SECOND DASH NUMBER	STRUCTURE THICKNESS +.004 -.005	A ±.005	B REF.	H MAX
1	.035	.173	.048	.313
2	.045	.183	.058	.323
3	.055	.193	.068	.333
4	.065	.203	.078	.343
5	.075	.213	.088	.353
6	.085	.223	.098	.363
7	.095	.233	.108	.373
8	.105	.243	.118	.383
9	.115	.253	.1128	.393
10	.125	.263	.138	.403
11	.135	.273	.148	.413
12	.145	.283	.158	.423
13	.155	.293	.168	.433

TABLE III

FINISH CODE	FINISH REQUIREMENTS
NONE	CADMIUM PLATED NUT ELEMENT, PASSIVATED SPRING, CHANNEL, AND RECEPTACLE, SOLID FILM LUBE.
C	CADMIUM PLATED NUT ELEMENT, CHANNEL, AND RECEPTACLE, PASSIVATED SPRING, SOLID FILM LUBE.
CG	SOLID FILM LUBED CADMIUM PLATED NUT ELEMENT, CHANNEL, AND RECEPTACLE, PASSIVATED SPRING AND BMS10-11 PRIMERED RECEPTACLE.

187013-() () () ()

PART NUMBER CALLOUT:



ISSUE	DESCRIPTION	DATE
REVISION	0318-00	

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF THE MONADNOCK COMPANY IS PROHIBITED.

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES NA NA NA		DRAWN BY: TSC 7/30/03	DATE	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED		CHECKED BY: PYB 03/23/05	DATE		TITLE: NUT PLATE, 250 CYCLE FBL, FLOATING, SPRING LOADED, A286 NUT ELEMENT	
	HEAT TREAT: NOTED		APPROVED BY: S.S. 07/13/05	DATE			
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: -	DATE	CODE INDET. NO. 60119		SIZE B
			MFG. ACCEPT.: R.V. 08/08/05	DATE	SCALE: NA	SALES	SHEET 2 OF 2