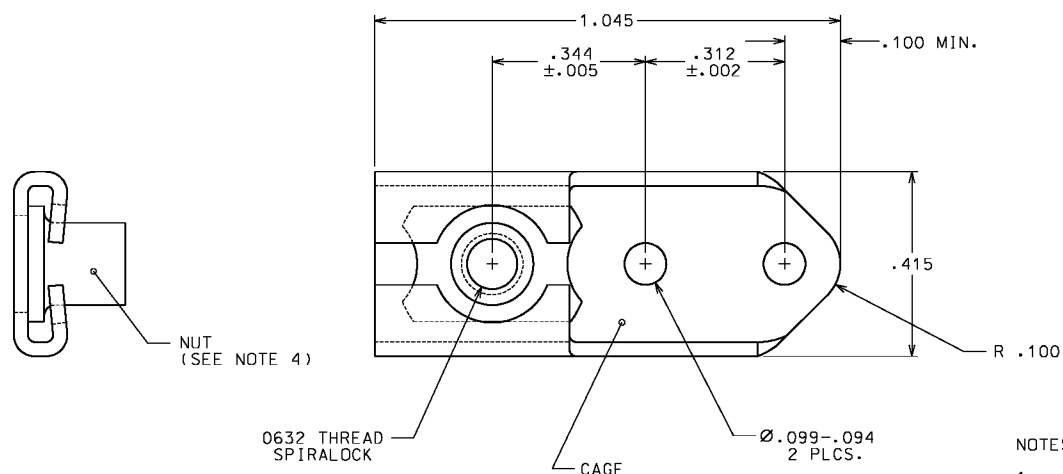


187000

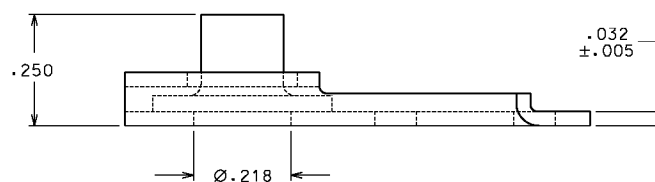

0632 THREAD
SPIRALLOCK

CAGE

Ø.099-.094
2 PLCS.

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CAGE: 302 CRES PER AMS5903
 - 1.2 NUT: A286 CRES PER AMS5737
2. HEAT TREAT:
 - 2.1 CAGE: NONE
 - 2.2 NUT: 140 KS1
3. FINISH:
 - 3.1 CAGE: PASSIVATED PER QQ-P-35
 - 3.2 NUT: PASSIVATED PER QQ-P-35 AND DRY FILM LUBED
4. FLOAT OF NUT SHALL BE .030 MINIMUM RADIALLY. NUT SHALL BE CAPABLE OF ENGAGEMENT WITH A BOLT IN THE MAXIMUM MISALIGNED CONDITION.



NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES. TOLERANCES
DECIMALS FRACTION ANGLES
±.010 ±3°

MATERIAL:
NOTED

HEAT TREAT:
NOTED

FINAL PROTECTIVE FINISH:
NOTED

DRAWN BY: DATE
R.A.D. 10-28-96

CHECKED BY: DATE
C. TANAKA 11-4-96

APPROVED BY: DATE
CKT 11-4-96

APPROVED BY: DATE
B. GUEVARA 11-4-96

MFG. ACCEPT.: DATE
T. CORONA 11-4-96

THE MONADNOCK COMPANY
CITY OF INDUSTRY, CALIFORNIA

**TITLE: ASSEMBLY, NUT PLATE,
STAINLESS STEEL,
0632 SPIRALLOCK**
CODE IDENT. NO. SIZE DRAWING NUMBER:
60119 B 187000

SCALE: NONE SALES SHEET 1 OF 1

ISSUE	DESCRIPTION	DATE
REVISION	9618-007	