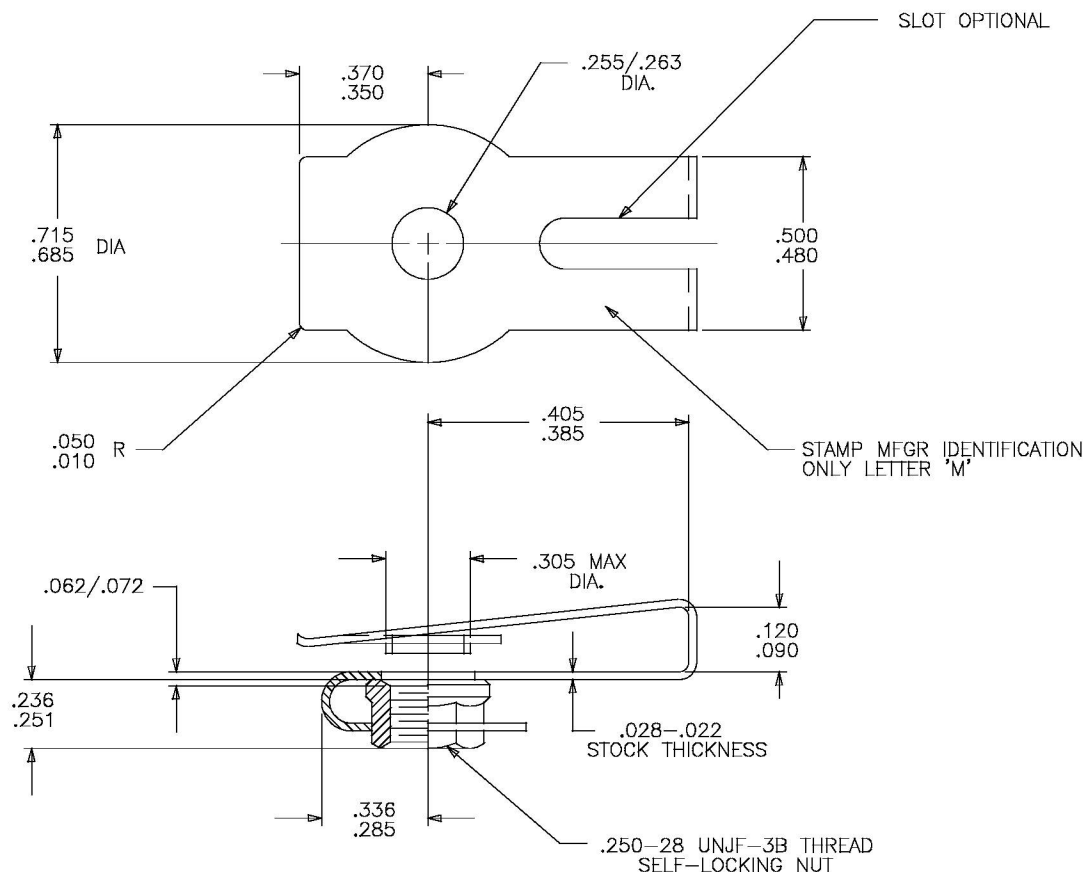


13400014-2



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
- 1.1 CLIP: A286 STAINLESS STEEL PER AMS 5525
- 1.2 NUT: A286 STAINLESS STEEL PER AMS 5731
2. HEAT TREAT:
- 2.1 NUT: RC 32-48
3. FINISH:
- 3.1. NUT: SILVER PLATED PER AMS 2411
.0002-.0006 THICK
CLEAN: FINISHED CLIP SHALL BE DEGREASED AND IMMERSER FOR NOT LESS THAN 20 MINUTES IN A SOLUTION OF 1 VOLUME OF NITRIC ACID (SP GR 1.42) AND 9 VOLUMES OF WATER AT ROOM TEMPERATURE.
- 3.2. CLIP:
4. PROCUREMENT SPECIFICATION: AS7251 EXCEPT 900° F BAKE, NO PUSH OUT TEST, AND MIN TENSILE 4580 LBS MIN.
5. MIN RADIAL FLOAT .020 WHEN INSTALLED IN .345 MAX DIA INSTALLATION HOLE.
6. BREAK EDGES .003-.015
7. SURFACE TEXTURE: 125 Ra MAX

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ± 1°	DRAWN BY: C.K.T.10-12-98 DATE:	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: DATE:			
	HEAT TREAT: NOTED	APPROVED BY: DATE:	TITLE: NUT ASSEMBLY, CLIP-ON TYPE, 1/4-28 SIZE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: DATE:			
		MFG. ACCEPT: DATE:	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13400014-2
			SCALE: NONE	SALES	SHEET 1 OF 1

ISSUE	DESCRIPTION	DATE
REVISION	BERNIE BEAL	