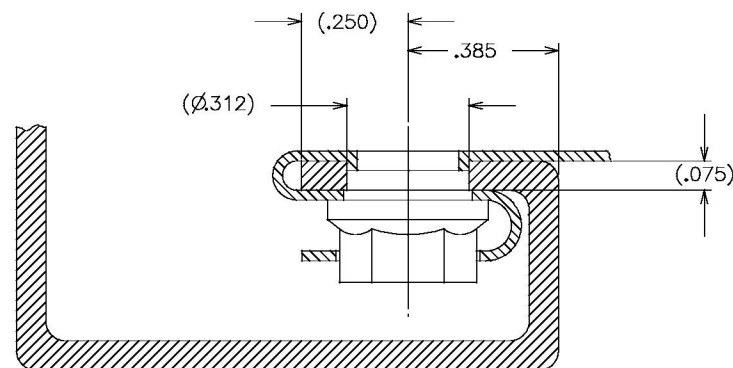
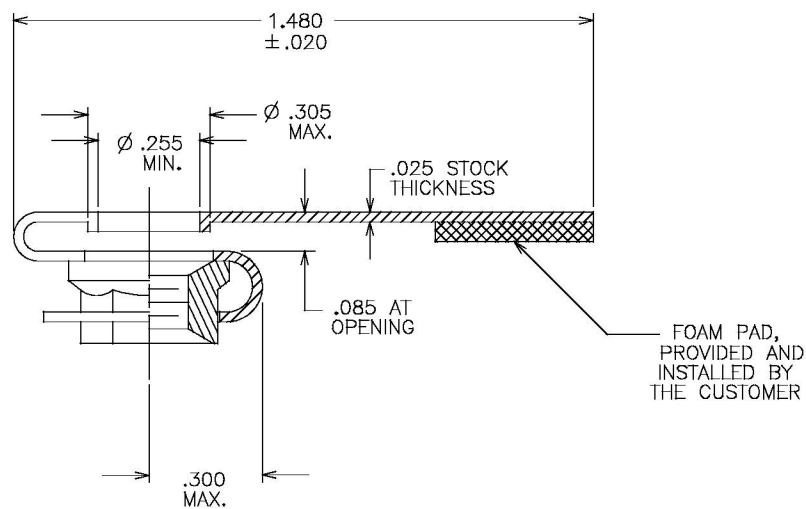


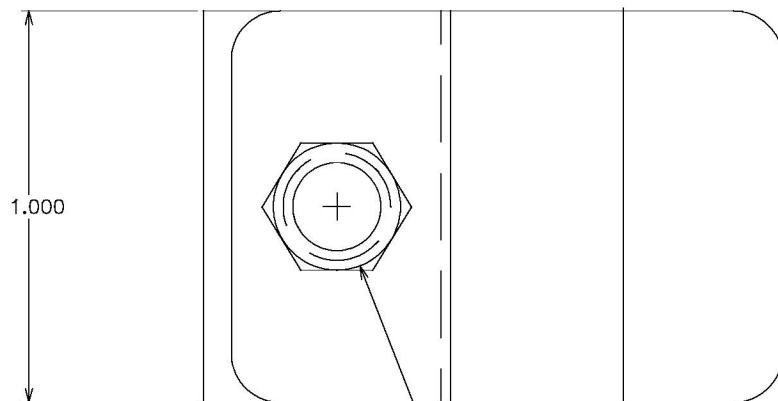
13400012



TYPICAL APPLICATION

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL
 - 1.2 NUT: ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: RC 45 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:
 - 3.1 CLIP: ZINC PLATE, BLACK CHROMATE, TYPE II, CLASS SC2 PER ASTM-B-633.
 - 3.2 NUT: ZINC PLATE, BLACK CHROMATE, TYPE II, CLASS SC2 PER ASTM-B-633.



.250-20 UNJC-3B THREAD
NON-LOCKING NUT

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ± .010	DRAWN BY: C.MARTIN	DATE: 8-25-97	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: C.TANAKA	DATE: 8-26-97			
	HEAT TREAT: NOTED	APPROVED BY: R.A.D.	DATE: 8-26-97	TITLE: NUT ASSEMBLY, CLIP-ON TYPE, 1/4-20 SIZE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: JOSE G. SERRANO	DATE: 8-27-97			
		MFG. ACCEPTED: T.CORONA	DATE: 8-27-97	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13400012
		SCALE: NONE		SALES		SHEET 1 OF 1

ISSUE	DESCRIPTION	DATE
REVISION	9713-005	