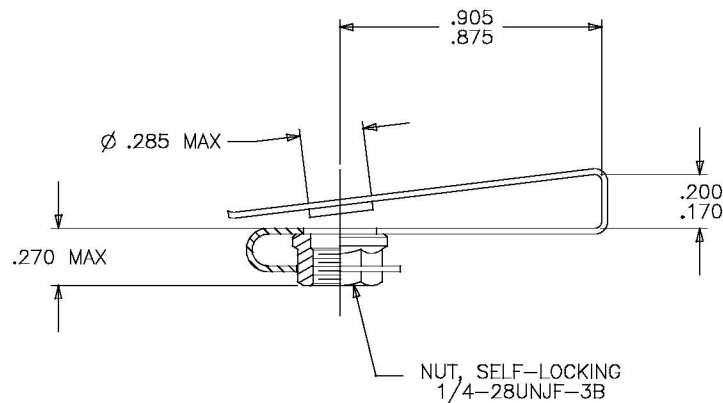
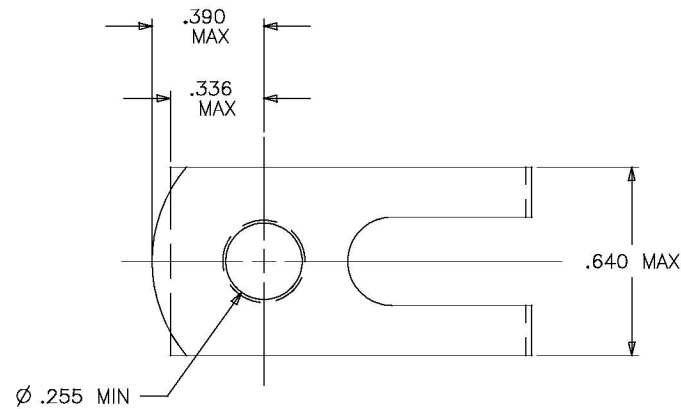


13400011



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL, .020 THICK.
 - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
 - 2.1. CLIP: 48-51 HRC.
 - 2.2. NUT: 40-45 HRC.
3. FINISH:
 - 3.1. CLIP: ZINC PLATED PER ASTM B 633.
 - 3.2. NUT: ZINC PLATED PER ASTM B 633.
4. LOCKING TORQUE PER MIL-N-25027.
5. HYDROGEN EMBRITTLEMENT TEST PER BOEING PART STANDARD, BACN10FX, REQUIRED.
6. INSTALLATION DATA:
 - 6.1. MOUNTING SHEET THICKNESS: .100-.160
 - 6.2. EDGE DISTANCE: .75-.87
 - 6.3. RECOMMENDED HOLE SIZE: .289-.299
7. PART NUMBER EXAMPLE:

1 3 4 0 0 0 1 1

BASIC PART NUMBER.

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: C.K.T.10-17-96	DATE	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: R.A.D.10-25-96	DATE			
	HEAT TREAT: NOTED	APPROVED BY: R.DUENAS 10-25-96	DATE	TITLE: NUT ASSY.- 1/4-28 SIZE CLIP-ON		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: B.GUEVARA 10-23-96	DATE			
		MFG. ACCEPT: T.CORONA 23OCT96	DATE	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13400011
		SCALE: NONE		SALES		SHEET 1 OF 1

B	ECN # 5462	02/05/97
A	ECN # 5440	01/15/97
ISSUE	DESCRIPTION	DATE
REVISION		9613-016