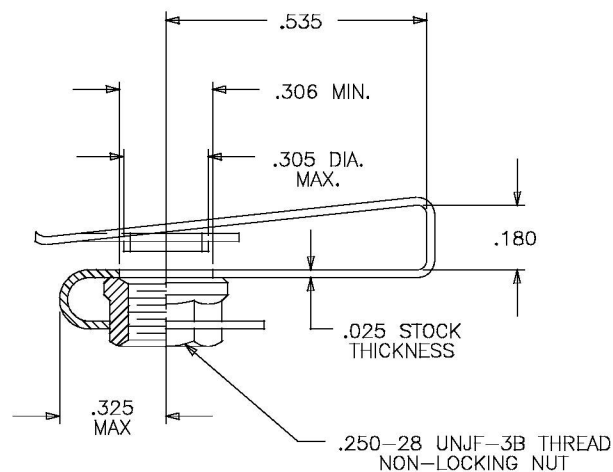
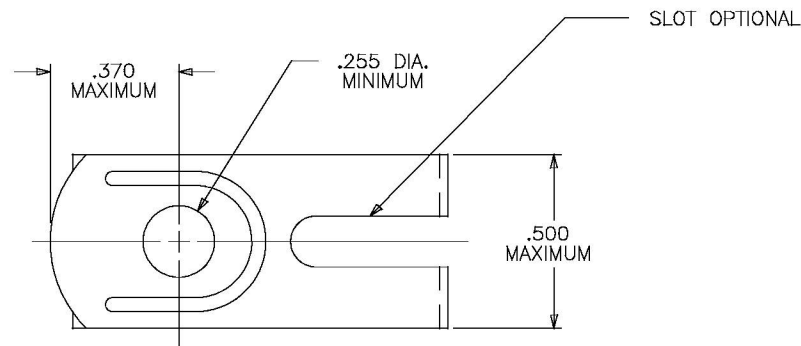


13400010-4



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL
 - 1.2 NUT: ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: RC 46 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:
 - 3.1 CLIP: CADMIUM PLATED PER QQ-P-416, TYPE II, CLASS 1.
 - 3.2 NUT: CADMIUM PLATED PER QQ-P-416, TYPE II, CLASS 2
4. MOUNTING SHEET THICKNESS: .050-.125
5. NOMINAL EDGE DISTANCE: .500.
6. RECOMMENDED INSTALLATION HOLE DIAMETER: .305-.312.

FAA-TSO AUTHORIZED PART

A	ECN # 5571	6/3/97
ISSUE	DESCRIPTION	DATE
REVISION		9613-014

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ± 1°	DRAWN BY: CKT 7-23-96	DATE: 7-23-96	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: CKT 7/23/96	DATE: 7/23/96			
	HEAT TREAT: NOTED	APPROVED BY: RON DUENAS 7/23/96	DATE: 7/23/96	TITLE: NUT ASSEMBLY, CLIP-ON TYPE, 1/4-28 SIZE, NON-LOCKING		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: B GUEVARA 7/23/96	DATE: 7/23/96			
		MFG. ACCEPT: D MARTIN 7/23/96	DATE: 7/23/96	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13400010-4
				SCALE: NONE	SALES	SHEET 1 OF 1