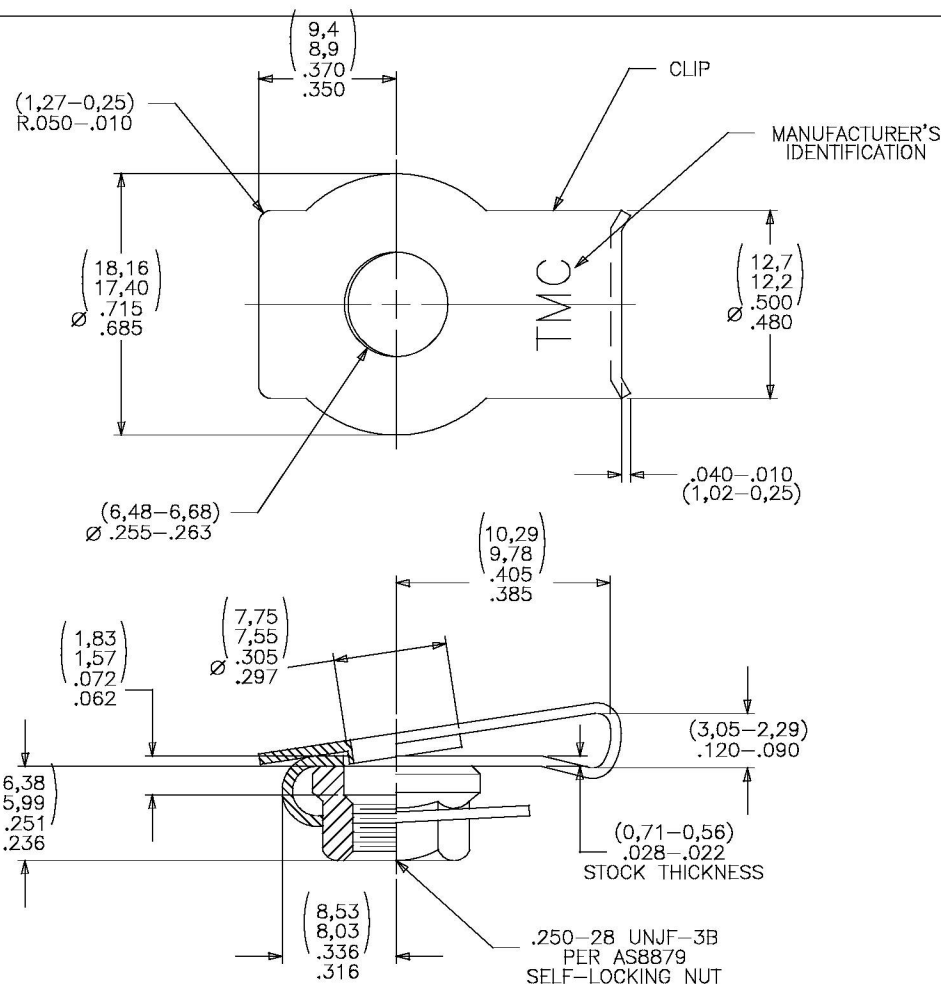


13400009-2



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: A286 CRES PER AMS5525.
 - 1.2. NUT: A286 CRES PER AMS5731
2. HEAT TREAT:
 - 2.1. CLIP: HRc 30 MINIMUM
 - 2.2. NUT: HRc 34-48
3. FINISH:
 - 3.1. CLIP: PASSIVATE PER AS41100-09 NOTE 3.
 - 3.2. NUT: SILVER PLATED PER AMS 2411 .0002[0,005]-.0006[0,015] THICK
4. NOMINAL EDGE DISTANCE: .375
5. RECOMMENDED INSTALLATION HOLE DIAMETER: .315-.329
6. DIMENSIONS IN INCHES
MILLIMETERS IN ()
7. WEIGHT: 1.10 LBS./100 (APPROX.)

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ±1°	DRAWN BY: C.K.T. DATE: 6-5-95	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: R.A.D. DATE: 10-28-98			
	HEAT TREAT: NOTED	APPROVED BY: R. DUEWAS DATE: 10-28-98			
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: JOSE S. DATE: 12-21-98 MFG. ACCEPT: T. CORONA DATE: 10-21-98			
			CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13400009-2
			SCALE: NONE	SALES	SHEET 1 OF 1

F	ECN #8072	11/25/03
E	ECN # 7502	07-25-01
ISSUE	DESCRIPTION	DATE
REVISION		9513-004