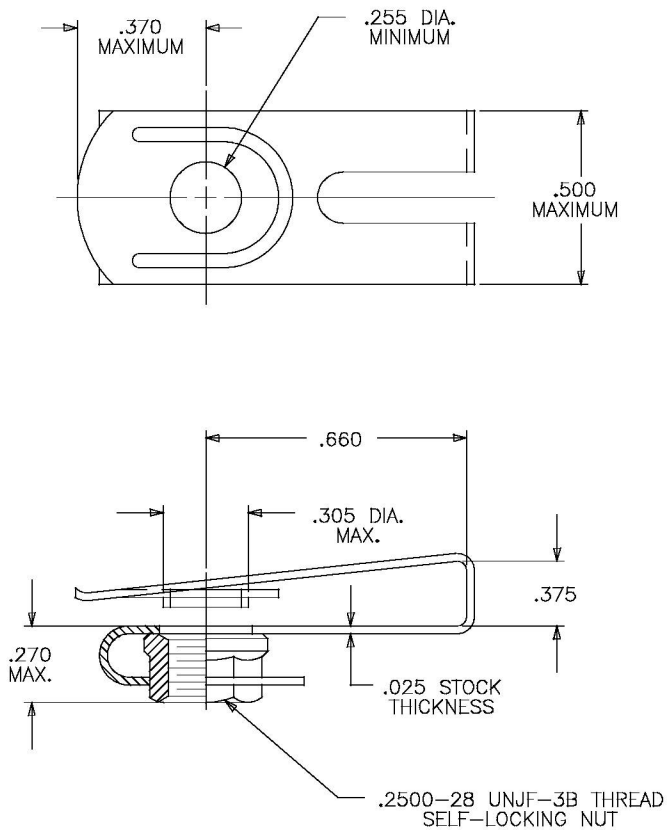


13400003-5-6



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 17-7PH CRES PER AMS5528, COND. TH1050.
 - 1.2 NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734 AND AMS5737, HEAT TREATED.
2. FINISH:
 - 2.1 CLIP: PASSIVATED PER QQ-P-35.
 - 2.2 NUT: PASSIVATED PER QQ-P-35. DRY FILM LUBRICANT PER MIL-L-46010 TYPE I, OR EQUIVALENT.
3. MOUNTING SHEET THICKNESS: .020-.125.
4. NOMINAL EDGE DISTANCE: .625 MAX.
5. RECOMMENDED INSTALLATION HOLE DIAMETER: .283-.328.
6. LOCKING TORQUE PER MIL-N-25027.

ISSUE	DESCRIPTION	DATE
	REVISION	9213-013

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ± 1°	DRAWN BY: F.D. 11-25-92	DATE		 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY:	DATE			TITLE: NUT ASSEMBLY, CLIP-ON TYPE, 4-28 SIZE	
	HEAT TREAT: NOTED	APPROVED BY:	DATE				
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY:	DATE		CODE IDENT. NO. 60119		SIZE B
			MFG. ACCEPT:	DATE		SCALE: NONE	SALES