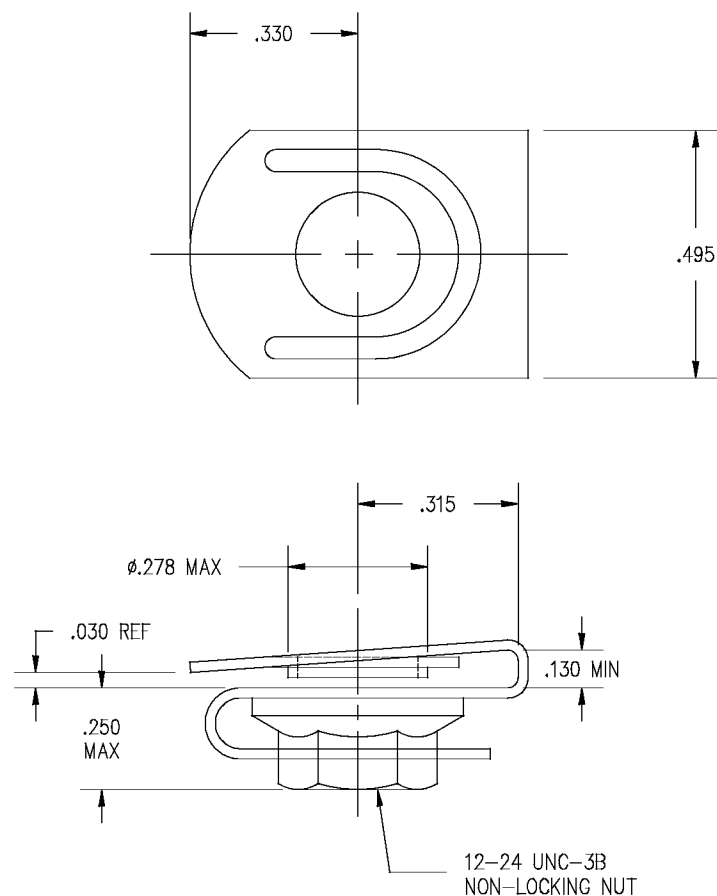


13120001-2



NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
  - 1.1. CLIP: 1050 CARBON STEEL.
  - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
  - 2.1. CLIP: RC 46 MINIMUM.
  - 2.2. NUT: RC 35 MINIMUM.
3. FINISH:
  - 3.1. CLIP: ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2, BLUE BRIGHT.
  - 3.2. NUT: ZINC PLATED PER ASTM-B-633, TYPE II, CLASS SC2, BLUE BRIGHT.
4. INSTALLATION DATA:
  - 4.1. NOMINAL EDGE DISTANCE: .281
  - 4.2. MOUNTING SHEET THICKNESS: .125
  - 4.3. RECOMMENDED INSTALLATION HOLE: .279
5. DIMENSIONS IN INCHES

—	—	—
A	ECN 8446	03/13/06
ISSUE	ECN NUMBER	DATE
PROJECT No. 9613-006		

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ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 — —	<b>lsi AEROSPACE THE MONADNOCK COMPANY</b> 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA <b>TITLE:</b> NUT ASSY., CLIP-ON, 12-24, NON-LOCKING —
END ITEM			MATERIAL:	
—			NOTED	
—			—	
PREVIOUS ASSEMBLY			HEAT TREAT:	
—			NOTED	<b>IBM #</b> — <b>DRAWN BY:</b> DATE CKT 07/16/96 <b>ENG. APPROVAL:</b> DATE CKT 07/16/96 <b>QUAL. ACCEPT.:</b> DATE JS 07/16/96 <b>MFG. ACCEPT.:</b> DATE DM 07/16/96
—			FINAL PROTECTIVE FINISH:	
—			NOTED	
—			—	
			CODE IDENT. NO.	SIZE
			60119	B
			DRAWING NUMBER:	13120001-2
			SCALE: N/A	SALES
				SHEET 1 OF 1