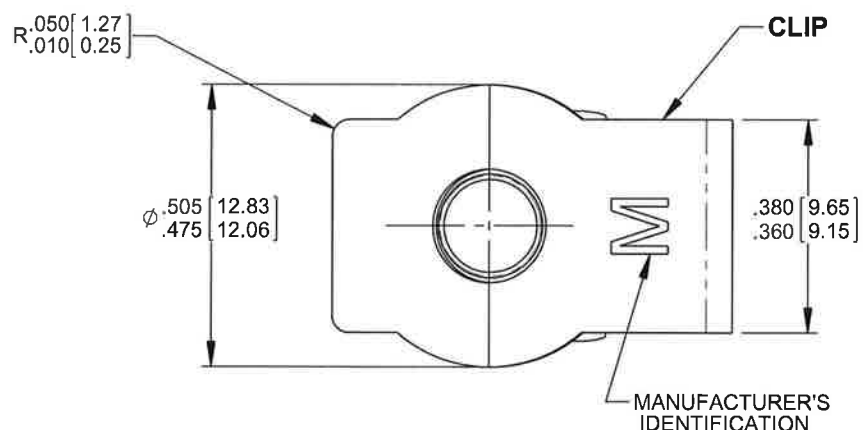
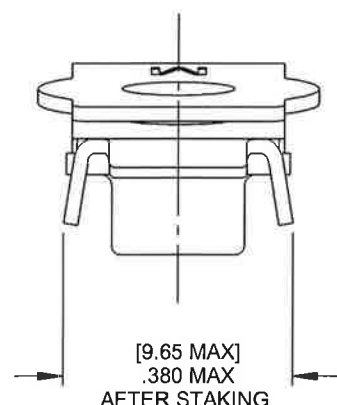
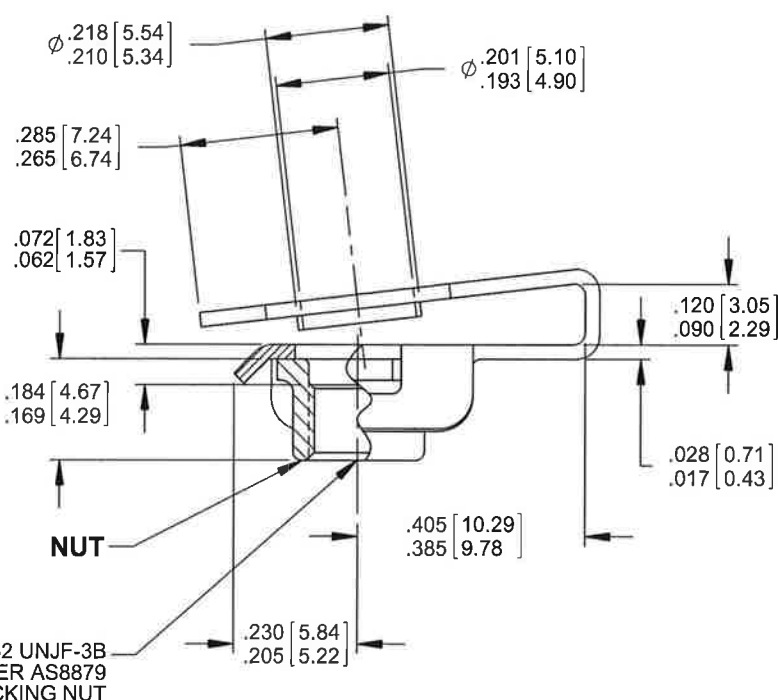


13100107



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: A286 CRES PER AMS5525.
 - 1.2 NUT: A286 CRES PER AMS5731, CAPABLE OF AMS5734 AND AMS 5737.
2. HEAT TREAT:
 - 2.1 CLIP: HRC 34 MINIMUM.
 - 2.2 NUT: HRC 34-48.
3. FINISH:
 - 3.1 CLIP: PASSIVATE PER AS41100-09 NOTE 8.
 - 3.2 NUT: SILVER PLATED PER AMS2411, .0002 [.005] - .0006 [.015] THICK. MINIMUM THICKNESS .0002 [.005] AT THREAD PITCH DIAMETER.
4. NOMINAL EDGE DISTANCE : .375 [9.53]
5. RECOMMENDED INSTALLATION HOLE DIAMETER : .315 [8.00] - .329 [8.37]
6. DIMENSIONS IN INCHES, MILLIMETERS IN [].
7. WEIGHT : .54 LBS/100 (APPROX.)
8. THESE CLIP-NUTS ARE INTENDED FOR USE WITH SHEET METAL OF NOMINAL THICKNESS .035 [0.90] TO .080 [2.03].



.1900-32 UNJF-3B
PER AS8879
SELF-LOCKING NUT

REV.	ECN NUMBER	DATE
A	10192	8-2-13
PROJECT NO.		1013-xxx

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NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES .XX ± .010	
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