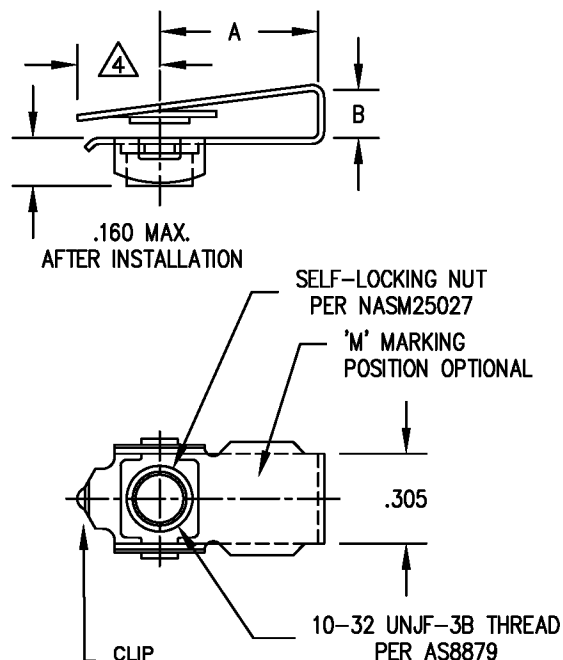
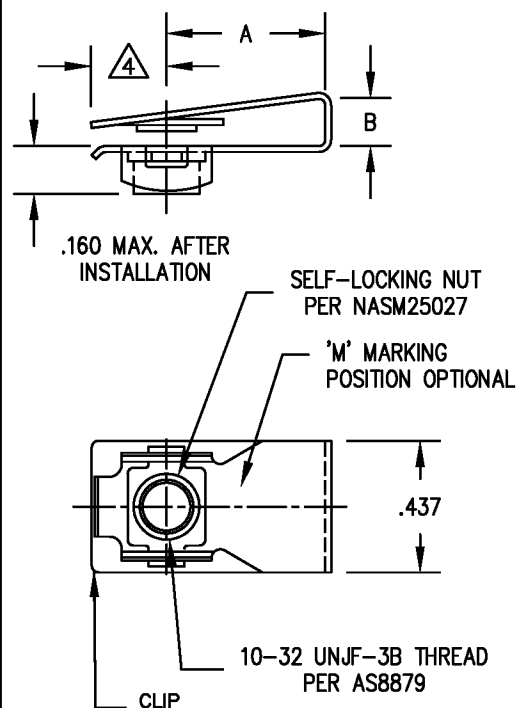


13100104-()-()()

(A)

APPROX. WEIGHT LBS/100	FIRST DASH NO.	A ± .010	EDGE DISTANCE MAX	SECOND DASH NO.	B MIN	PANEL THICKNESS RANGE
.29	-1	.265	.250	-1	.075	.020-.080
.33	-2	.405	.375	-2	.125	.080-.125
.45	-3	.510	.38-.50	-3	.160	.020-.160
.45	-4	.530	.38-.50	-4	.187	.125-.187
.51	-5	.660	.50-.62	-5	.250	.187-.250
				-6	.125	.020-.125
				-7	.160	.090-.160
				-8	.250	.160-.250



ALTERNATE CONFIGURATION
FOR -3-6 AND -5-6 ASSEMBLIES

NOTES: UNLESS OTHERWISE SPECIFIED

- MATERIAL:
 - CLIP: CARBON STEEL
 - NUT: A286 CRES PER AMS5732 OR AMS5737
- HEAT TREAT:
 - CLIP: HRc 48-52
 - NUT: 140 KSI MIN.
- FINISH:
 - CLIP: SUFFIX 'B'
ZINC-COBALT ALLOY COATING PER ASTM-B-840,
type d, grade 3, 18um
 - NUT: PASSIVATED PER AMS-QQ-P-35 AND DRY FILM LUBE
- .200 MAX. FOR PARTS WITH "A" DIM. .275 OR .405.
.250 MAX. FOR PARTS WITH "A" DIM. .510, .530 OR .660.
- CONFORM TEST PER NASM25027
- INSTALLATION HOLE SIZE : ϕ .218 - ϕ .261
- PART NUMBER EXAMPLE:
13100104-()-()()

FOR -3-6 AND -5-6 ASSEMBLIES
SEE ALTERNATE CONFIGURATION

-	-	-
A	ECN 9403	7-6-10
ISSUE	ECN NUMBER	DATE
PROJECT No.	-	-

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF
THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN
PERMISSION OF THE MONADNOCK COMPANY IS PROHIBITED

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ±1°	IBM # -
END ITEM			MATERIAL: NOTED	lasi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA
PREVIOUS ASSEMBLY			HEAT TREAT: NOTED	DRAWN BY: PYB DATE 05/02/04
			FINAL PROTECTIVE FINISH: NOTED	ENG. APPROVAL: TSC DATE 08/09/04
				QUAL. ACCEPT.: BG DATE 07/28/04
				MFG. ACCEPT.: JA DATE 08/05/04
				TITLE: CLIP NUT ASSY SELF-LOCKING CRES, 10-32 SIZE
				CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100104-()-()()
				SCALE 3/2 SALES SHEET 1 OF 1