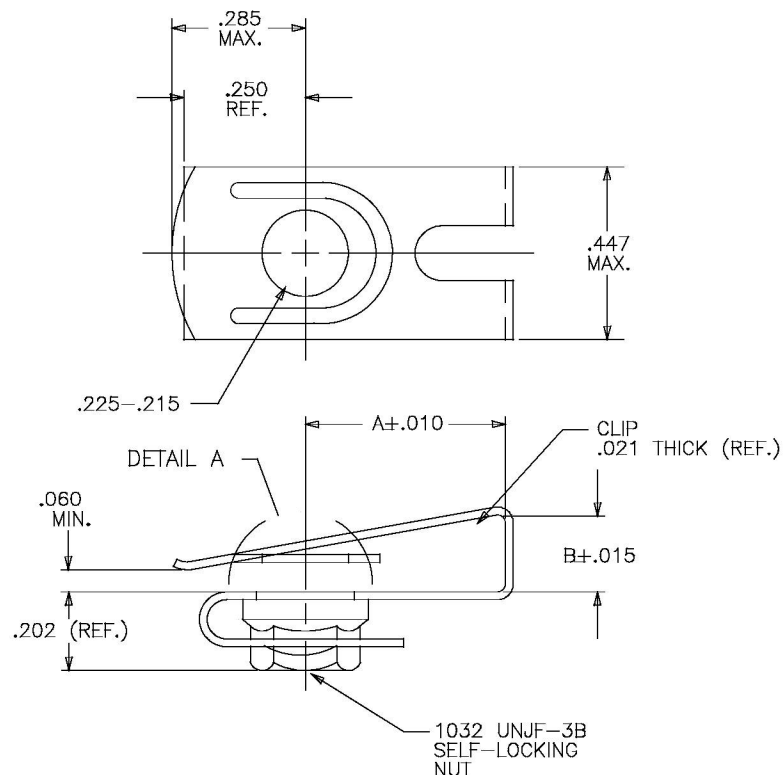


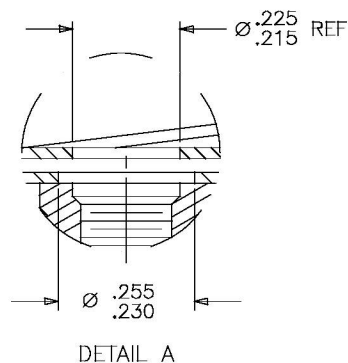
13100102-6



DASH NO.	A ±.010	B ±.015	NOMINAL EDGE DISTANCE	MOUNTING SHEET THICKNESS	RECOMMENDED INSTALLATION HOLE DIAMETER
-6	.749	.280	.705	.140-.250	.220-.230

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATERIAL:
NUT: 4037 ALLOY STEEL Rc 35 MINIMUM.
CLIP: C1050 STEEL, AUSTEMPERED TO Rc 48-52.
- FINISH:
NUT: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CL.2.
MOLYBDENUM DISULPHIDE DRY FILM LUBRICANT.
CLIP: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2
AND DURALON TYPE 11 NYLON COAT, COLOR RED
(APPLIED OVER CADMIUM)
- RECOMMENDED INSTALLATION HOLE DIAMETER: .220-.261.
- LOCKING TORQUE PER NASM25027
- DIMENSIONS APPLY BEFORE NYLON COAT.



NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: TSC 11-25-02	DATE 11-25-02	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
	MATERIAL: NOTED	CHECKED BY: R. DUENAS 12-2-02	DATE 12-2-02		TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE
	HEAT TREAT: NOTED	APPROVED BY: J. FLORES 11-26-02	DATE 11-26-02		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: B. GUEVARA 11-26-02	DATE 11-26-02		
		MFG. ACCEPT:	DATE		CODE INVENT. NO. 60119
		SCALE: NONE		SALES	SHEET 1 OF 1

ISSUE	DESCRIPTION	DATE
REVISION	0213-010	