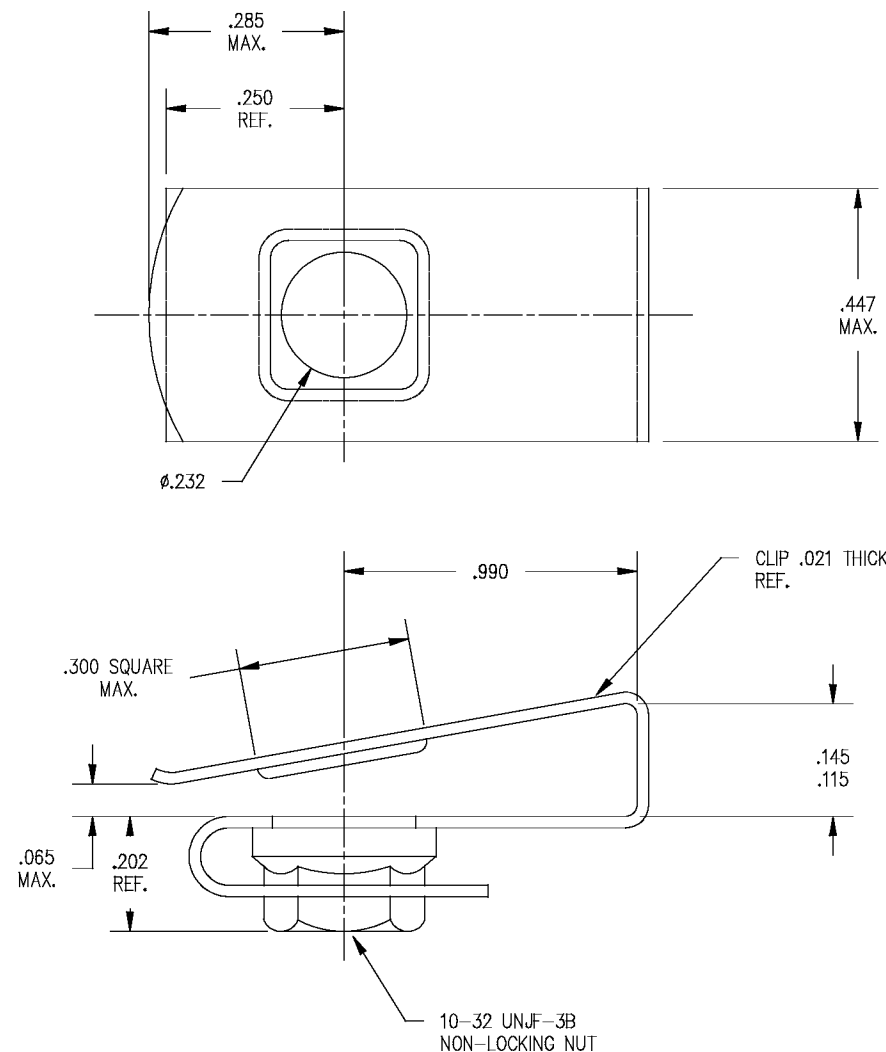


13100099



NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL :
CLIP : 1050 CARBON STEEL
NUT : 4037 ALLOY STEEL
2. HEAT TREAT :
CLIP : RC 42 MINIMUM.
NUT : RC 35 MINIMUM.
3. FINISH :
NO SUFFIX :
CLIP : ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2,
BLUE BRIGHT, BAKE FOR 23 HOURS AT 375° ±25°F WITHIN
4 HOURS OF PLATING.
NUT : ZINC PLATED PER ASTM-B-633, TYPE II, CLASS SC2,
OLIVE DRAB, BAKE FOR 23 HOURS AT 375°F ±25°F WITHIN
4 HOURS OF PLATING.

SUFFIX "ZW" :
CLIP & NUT : ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2,
CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY),
BAKE FOR 23 HOURS AT 375° ±25°F WITHIN 4 HOURS OF
PLATING.
4. INSTALLATION DATA
NOMINAL EDGE DISTANCE : .980 MAX.
MOUNTING SHEET THICKNESS : .070—.115
RECOMMENDED INSTALLATION HOLE : .370—.380 SQUARE
5. BURRS, SLIVERS AND/OR SHARP EDGES NOT PERMITTED.
6. PART CALLOUT EXP :

1 3 1 0 0 0 9 9 ()

— SUFFIX DESIGNATES FINISH

—BASIC PART NUMBER

B	ECN 8343	06/18/05
A	ECN 7742	04/30/02
ISSUE	ECN NUMBER	DATE
PROJECT No.		0213-002

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF
THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN
PERMISSION OF LISI AEROSPACE MONADNOCK IS PROHIBITED

ITEM NO.		QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES		
NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES		IBM #	 AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSY CLIP-ON 10-32 SIZE NON-LOCKING		
END ITEM		±.010 — —		DRAWN BY: DATE			
—		MATERIAL:		JGR 01/14/02			
—		NOTED		ENG. APPROVAL: DATE			
PREVIOUS ASSEMBLY		HEAT TREAT:		CKT 01/28/02			
—		NOTED		QUAL. ACCEPT.: DATE	CODE IDENT. NO.		
—		—		JF 02/01/02	SIZE		
—		FINAL PROTECTIVE FINISH:		MFG. ACCEPT.: DATE	DRAWING NUMBER:		
—		NOTED		RT 02/04/02	60119 B 13100099		
—		—		SCALE: 3	SALES SHEET 1 OF 1		