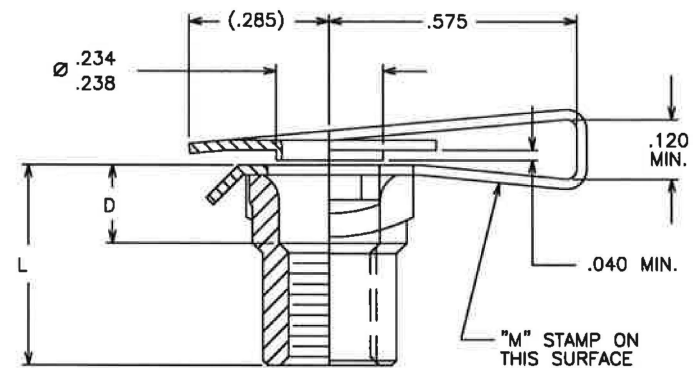
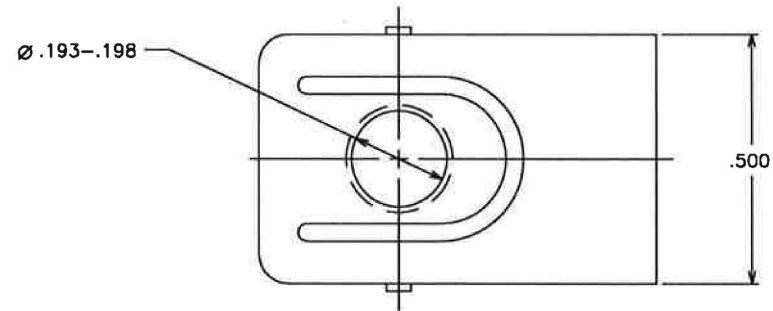
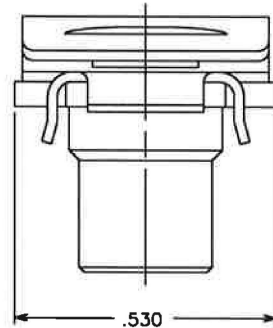


13100098-()

DASH NO.	D	L	PANEL THICKNESS	INSTALLATION HOLE	EDGE DISTANCE
-1	.069	.257	.032-.120	.240-.250	.500
-2	.113	.301			
-3	.176	.364			
-4	.239	.427			



① NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:
 - 1.1 CLIP: 1050 ALLOY STEEL PER ASTM A684/A684M
 - 1.2 NUT: 4037 ALLOY STEEL PER AMS6300
4140 ALLOY STEEL PER AMS6382.
2. FINISH:
 - 2.1 CLIP: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2
 - 2.2 NUT: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2
AND DRY FILE LUBE PER AS5272 TYPE I
3. LOCKING TORQUE PER NASM25027

FAA-TSO AUTHORIZED PART

D	11274	JC	1/17/17	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
C	7938	TSC	2/12/03	
REV.	ECN NO.	INIT.	DATE	

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 - -		IBM NUMBER: -		lsi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM ①		MATERIAL: NOTED		PROJECT NUMBER: -		TITLE: CLIP NUT ASSEMBLY, 10-32 LOCKING, STEEL, C'BORE	
THIRD ANGLE PROJECTION		HEAT TREAT: N/A ①		DRAWN BY: DATE RAD 10/18/01		CAGE CODE SIZE 60119 A	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CKT 12/10/01		DRAWING NUMBER: 13100098-()	
				SCALE: NONE		SALES SHEET 1 OF 1	