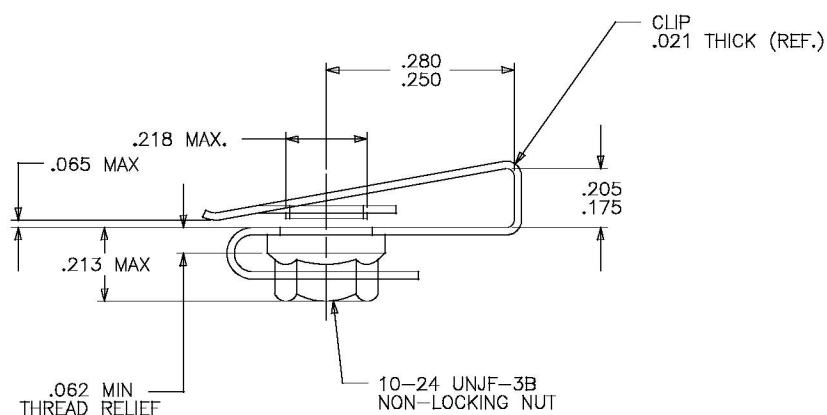
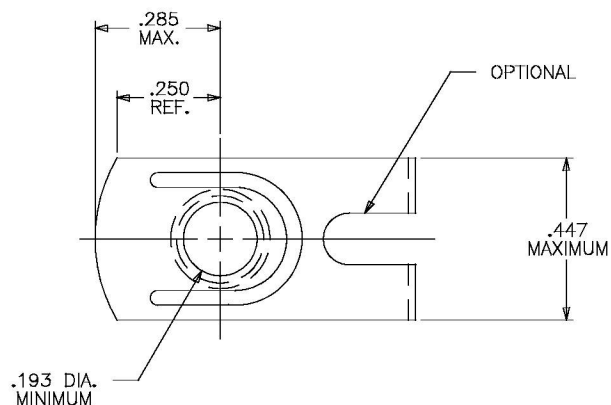


13100092



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL.
 - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
 - 2.1. CLIP: RC 46 MINIMUM.
 - 2.2. NUT: RC 35 MINIMUM.
3. FINISH:
 - 3.1. CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
 - 3.2. NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
4. APPLICATION DATA:
 - 4.1. NOMINAL EDGE DISTANCE: .240.
 - 4.2. MOUNTING SHEET THICKNESS: .020-.120.
 - 4.3. RECOMMENDED INSTALLATION HOLE DIAMETER: .220-.230.
5. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

A	ECN # 7747	5-2-02
ISSUE	DESCRIPTION	DATE
REVISION		0113-002

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: CPM DATE: 02/13/01	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: J. ROJAS DATE: 02/14/01	TITLE: NUT ASSEMBLY, CLIP-ON, 1024 SIZE NON-LOCKING		
	HEAT TREAT: NOTED	APPROVED BY: CKT DATE: 02/11/01			
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: D. MARTIN DATE: 02/10/01	CODE INVENT. NO.: 60119	SIZE: B	DRAWING NUMBER: 13100092
		MFG. ACCEPT: D. PAUL DATE: 02/16/01	SCALE: NONE	SALES	SHEET 1 OF 1