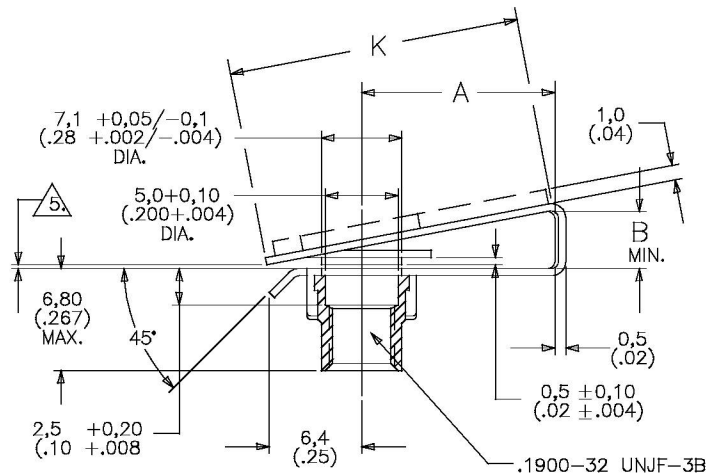
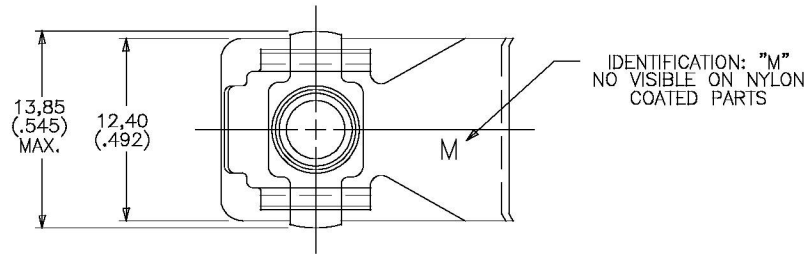


| DASH NUMBER | GRIP RANGE |           | A            | B MIN.     | K          |
|-------------|------------|-----------|--------------|------------|------------|
|             | MIN.       | MAX.      |              |            |            |
| -1          | 0,5 (.02)  | 3,5 (.14) | 13,5 (.530)  | 4,1 (.160) | 20,1 (.79) |
| -2          | 3,5 (.14)  | 7,6 (.30) | 13,5 (.530)  | 7,6 (.30)  | 20,1 (.79) |
| -3          | 0,5 (.02)  | 3,5 (.14) | 16,76 (.660) | 4,1 (.160) | 23,4 (.92) |

13100091-( ) ( )

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
  - 1.1 CLIP: TITANIUM 15-3-3-3 PER AMS4914, HEAT TREATED TO HRC 37 MIN.
  - 1.2 NUT: 300 TYPE STAINLESS STEEL.
  - 1.3 SHIM: ETHYLENE PROPYLENE RUBBER (EPDM).

2. FINISH:
  - 2.1 CLIP: NO SUFFIX = EPOXY PRIMER PER EMPS080  
"N" CODE = DURALON TYPE II NYLON COATING

- 2.2 NUT: PASSIVATED PER AMS QQ-P-35 AND DRY FILM LUBRICATED PER ASS272, TYPE I.
- 2.3 SHIM: NONE

3. DIMENSIONS IN MM(INCHES)

4. DIMENSIONS APPLY BEFORE DURALON TYPE 11 NYLON.

5. .060 REFERENCE OPENING PRIOR TO APPLICATION OF TYPE 11 NYLON. MINIMUM GRIP THICKNESS MUST BE OBSERVED WHEN USING TYPE 11 NYLON COATED PARTS.

6. PART NUMBER EXAMPLE:  
1 3 1 0 0 0 9 1 - ( ) ( )

NO SUFFIX = EPOXY PRIMER COATING  
"N" SUFFIX = TYPE 11 NYLON COATING

SEE TABLE (-1, -2, -3)

BASIC PART NUMBER

| ISSUE | DESCRIPTION | DATE |
|-------|-------------|------|
|       |             |      |
|       |             |      |
|       |             |      |

|               |                                                                                                            |                               |                |                                                                                                                                                    |        |                                  |
|---------------|------------------------------------------------------------------------------------------------------------|-------------------------------|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------------------------------|
| NEXT ASSEMBLY | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES. TOLERANCES<br>DECIMALS FRACTION ANGLES<br>±.010 ±2 | DRAWN BY: R.A.D. 05-15-02     | DATE: 05-15-02 |  <b>THE MONADNOCK COMPANY</b><br>CITY OF INDUSTRY, CALIFORNIA |        |                                  |
|               | MATERIAL: NOTED                                                                                            | CHECKED BY: R.DUENAS 05-15-02 | DATE: 05-15-02 |                                                                                                                                                    |        |                                  |
|               | HEAT TREAT: NOTED                                                                                          | APPROVED BY:                  | DATE:          | TITLE: CLIP-ON, 10-32 SIZE<br>FLOATING,<br>NUT ASSY.- STAINLESS NUT<br>TITANIUM CLIP                                                               |        |                                  |
|               | FINAL PROTECTIVE FINISH: NOTED                                                                             | APPROVED BY:                  | DATE:          |                                                                                                                                                    |        |                                  |
|               |                                                                                                            | MFG. ACCEPT:                  | DATE:          | CODE INCH. NO. 60119                                                                                                                               | SIZE B | DRAWING NUMBER: 13100091-( ) ( ) |
|               |                                                                                                            | SCALE: NONE                   |                | SALES                                                                                                                                              |        | SHEET 1 OF 1                     |