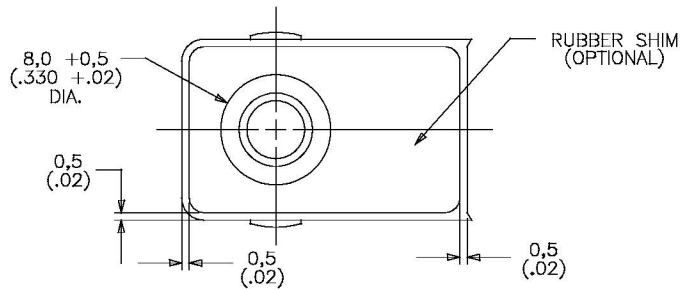
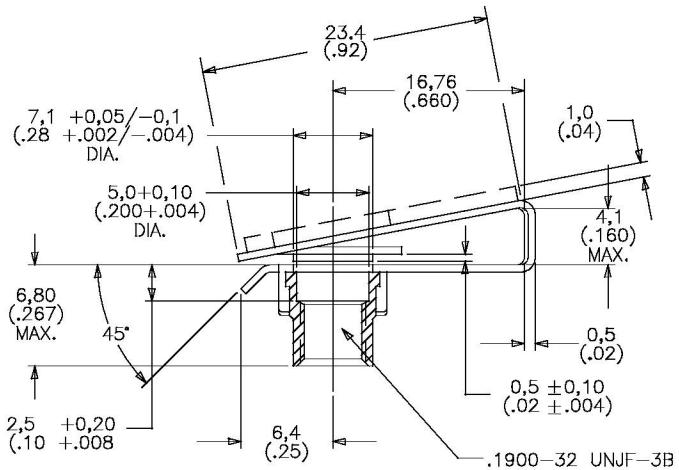
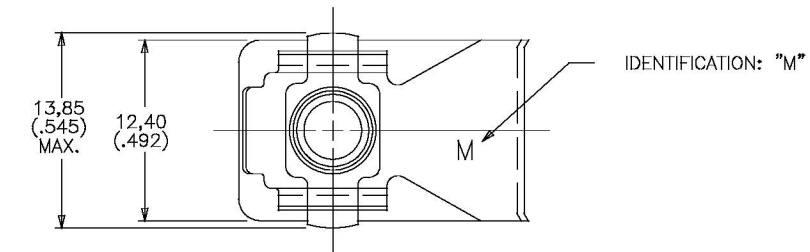


13100090() ()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL PER ASTM-A-684, HEAT TREATED TO HRC 45-48.
 - 1.2 NUT: 300 TYPE STAINLESS STEEL.
 - 1.3 SHIM: ETHYLENE PROPYLENE RUBBER (EPDM).

2. FINISH:
 - 2.1 CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2
"B" CODE = ZINC-COBALT ALLOY COATING PER ASTM-B-840
TYPE D, GRADE 3,18 um.

- 2.2 NUT: PASSIVATED PER AMS QQ-P-35 AND DRY FILM LUBRICATED PER AS5272, TYPE I.

- 2.3 SHIM: NONE

3. DIMENSIONS IN MM(INCHES)

4. GRIP RANGE = 0,5-3,5 (.020-.140)

5. PART NUMBER EXAMPLE:

1 3 1 0 0 9 0 () ()

"B" CODE = ZINC COBALT ALLOY COATING

"S" CODE = BONDED SHIM OPTION

BASIC PART NUMBER

ISSUE	DESCRIPTION	DATE
	REVISION	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ±2	DRAWN BY: R.A.D. 10-04-00	DATE: 10-04-00	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: R.DUENAS 10-04-00	DATE: 10-04-00			
	HEAT TREAT: NOTED	APPROVED BY:	DATE:	TITLE: CLIP-ON, 10-32 SIZE FLOATING STAINLESS NUT		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY:	DATE:			
		MFG. ACCEPT:	DATE:	CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100090() ()
				SCALE: NONE	SALES	SHEET 1 OF 1