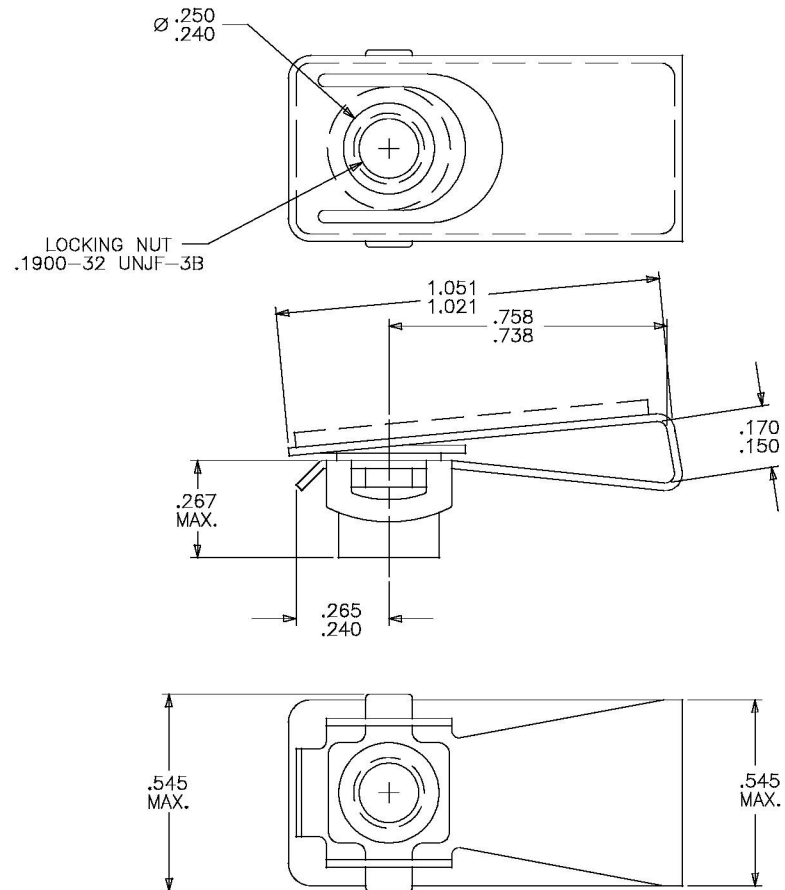


13100089()-4()()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
  - 1.1 CLIP: 1050 CARBON STEEL PER ASTM-A-684, HEAT TREATED TO HRC45-48.
  - 1.2 NUT: 300 SERIES STAINLESS STEEL PER AMS5516 OR AMS5513.
  - 1.3 SHIM: ETHYLENE PROPYLENE RUBBER (EPDM)
2. FINISH:
  - 2.1 CLIP:
    - NO CODE = CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
    - "G" CODE = EPOXY PRIMERED PER EMPS080 OVER CADMIUM PLATE.
    - "B" CODE = ZINC-COBALT ALLOY COATED PER ASTM-B-840 TYPE D, GRADE 3,18um
  - 2.2 NUT:
    - PASSIVATED PER AMS-QQ-P-35 AND DRY FILM LUBRICATED PER AS5272 TYPE I.
  - 2.3 SHIM: NONE
3. INSTALLATION DATA:
  - INSTALLATION HOLE: .285-.300 DIA.
  - PANEL THICKNESS: .020-.040
  - EDGE DISTANCE: .740 MAX.
4. PART NUMBER EXAMPLE:

1 3 1 0 0 8 9 ( ) - 4 - ( ) ( )

- "B" CODE = ZINC-COBALT COATING
- "S" CODE = BONDED SHIM VERSION
- DASH NUMBER
- "G" CODE = EXPOXY PRIMER
- BASIC PART NUMBER

|          |             |      |
|----------|-------------|------|
|          |             |      |
| ISSUE    | DESCRIPTION | DATE |
| REVISION |             |      |

|               |                                                                                                         |                                  |                   |                                                                                                                                             |           |                                     |
|---------------|---------------------------------------------------------------------------------------------------------|----------------------------------|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------|-------------------------------------|
| NEXT ASSEMBLY | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES. TOLERANCES<br>DECIMALS FRACTION ANGLES<br>±.010 | DRAWN BY:<br>R.A.D. 10-03-00     | DATE:<br>10-03-00 |  THE MONADNOCK COMPANY<br>CITY OF INDUSTRY, CALIFORNIA |           |                                     |
|               | MATERIAL:<br>NOTED                                                                                      | CHECKED BY:<br>R.DUENAS 10-03-00 | DATE:<br>10-03-00 |                                                                                                                                             |           |                                     |
|               | HEAT TREAT:<br>NOTED                                                                                    | APPROVED BY:                     | DATE:             | TITLE:<br>NUT ASSEMBLY,<br>1032 SIZE, FLOATING                                                                                              |           |                                     |
|               | FINAL PROTECTIVE FINISH:<br>NOTED                                                                       | APPROVED BY:                     | DATE:             |                                                                                                                                             |           |                                     |
|               |                                                                                                         | MFG. ACCEPT:                     | DATE:             | CODE IDENT. NO.<br>60119                                                                                                                    | SIZE<br>B | DRAWING NUMBER:<br>13100089()-4()() |
|               |                                                                                                         |                                  |                   | SCALE:<br>NONE                                                                                                                              | SALES     | SHEET 1 OF 1                        |