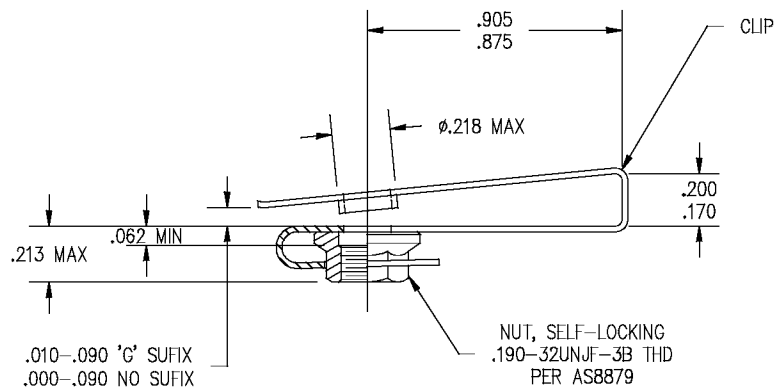
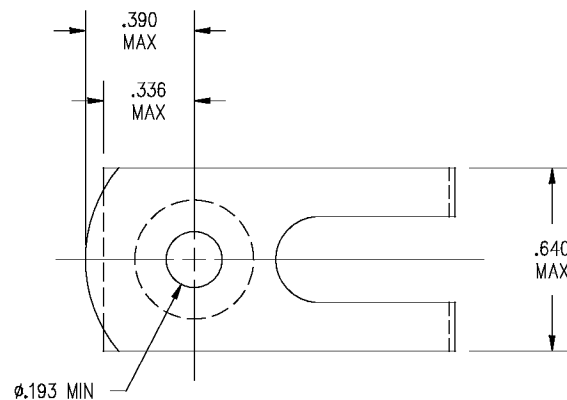


13100088()



SHEET THICKNESS	NOMINAL EDGE DISTANCE	WEIGHT
.075-.160	.750-.870	12.5 LB./M

NOTES (UNLESS OTHERWISE SPECIFIED) :

- MATERIAL:
CLIP: 1050 CARBON STEEL .020 THICK, HEAT TREATED.
NUT: A286 CRES PER AMS 5731 OR AMS 5734, HEAT TREATED.
- FINISH:
CLIP: NO SUFFIX INDICATES CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 1.
"G" SUFFIX CADMIUM PLATE PER AMS-QQ-P-416, TYPE I, CLASS 1, AND COAT WITH BMS10-11 PRIMER PER EMPS073.
NUT: PASSIVATE PER AMS2700, TYPE 8, TYPE 8. CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2, .0003-.0004 THICK. NO EMBRITTLEMENT RELIEF REQUIRED. DRY FILM LUBE PER AS 5272, TYPE I.
- LOCKING TORQUE PER NASM25027.
- RECOMMENDED INSTALLATION HOLE DIA: .386±.020
- DIMENSIONS APPLY PRIOR TO APPLICATION OF BMS10-11 COATING.
- PART NUMBER EXAMPLE:

1 3 1 0 0 0 8 8 ()

NO SUFFIX INDICATES CADMIUM PLATED CLIP

"G" SUFFIX CAD PLATE AND BMS10-11 COAT PER EMPS073

BASIC PART NUMBER

—	—	—
A	ECN 8559	05/24/06
ISSUE	ECN NUMBER	DATE
PROJECT No.	0013-010	

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE MONADNOCK IS PROHIBITED

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY	END ITEM	—	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 — —	IBM # —
—	—	—	MATERIAL: NOTED	DRAWN BY: DATE TSC 09/07/00
—	—	—	HEAT TREAT: NOTED	ENG. APPROVAL: DATE CKT 09/08/00
—	—	—	FINAL PROTECTIVE FINISH: NOTED	QUAL. ACCEPT.: DATE RP 09/12/00
—	—	—	—	MFG. ACCEPT.: DATE DP 09/11/00
lsiaerospacethe monadnock company 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA				TITLE: NUT ASSY. CLIP-ON TYPE 1032 SIZE
CODE IDENT. NO. SIZE DRAWING NUMBER: 60119 B 13100088()				SCALE: N/A
SALES				SHEET 1 OF 1