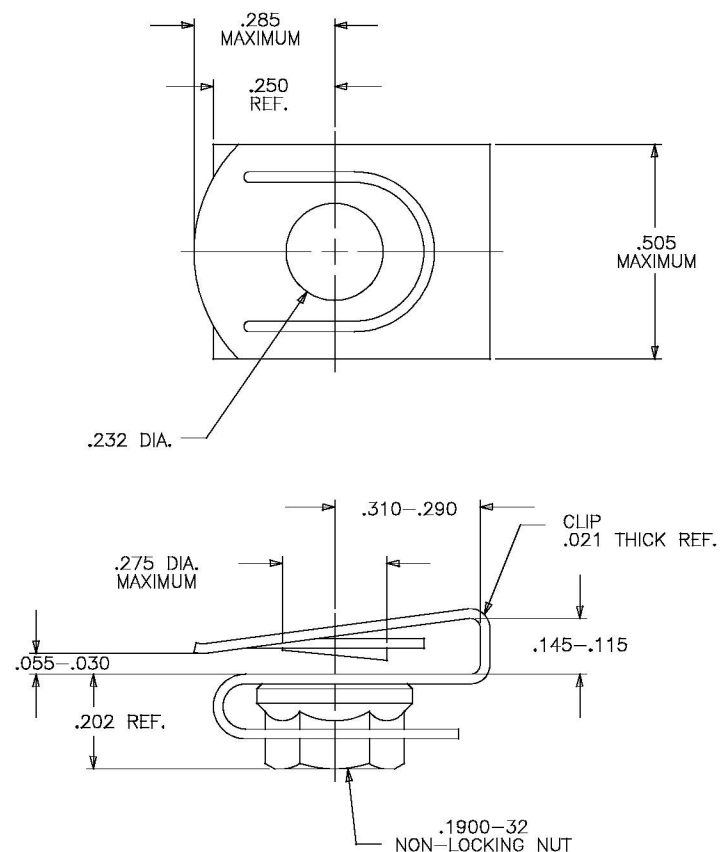


13100087



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL
 - 1.2 NUT: 4037 ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: RC 42 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:
 - 3.1 CLIP: ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2, BLUE BRIGHT.
 - 3.2 NUT: ZINC PLATED PER ASTM-B-633, TYPE II, CLASS SC2, OLIVE DRAB.

4. APPLICATION DATA:	ROUND HOLE	SQUARE HOLE
INSTALLATION HOLE	.276-.312 DIA.	.37-.38 SQ.
EDGE DISTANCE FROM CENTER OF HOLE	.280 MAX.	.325 MAX.
PANEL THICKNESS	.070-.115	.070-.115

ISSUE	DESCRIPTION	DATE

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: R.A.D. 08-31-00	DATE	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA
	MATERIAL: NOTED	CHECKED BY:	DATE	
	HEAT TREAT: NOTED	APPROVED BY:	DATE	
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY:	DATE	
		DATE	DATE	TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE, NON-LOCKING
		DATE	DATE	
		DATE	DATE	CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100087
		DATE	DATE	SCALE: NONE SALES SHEET 1 OF 1