

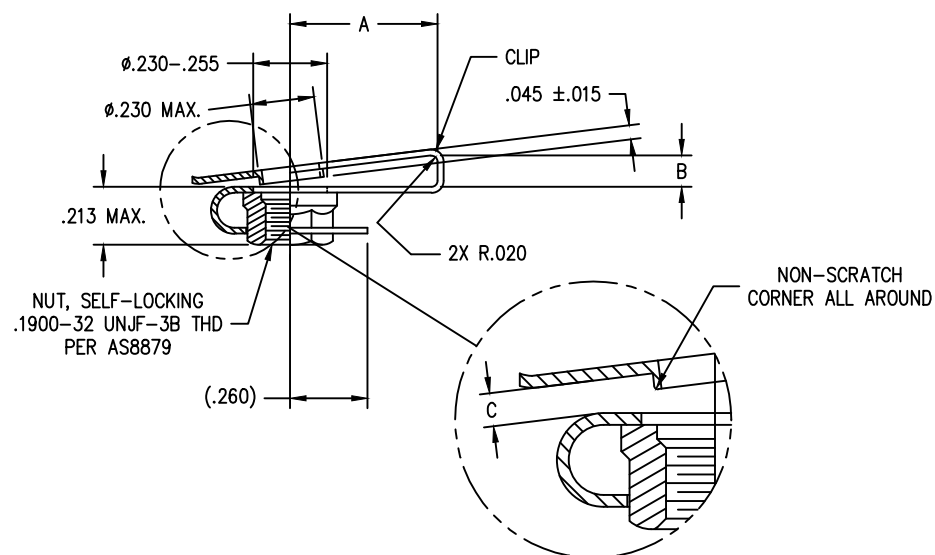
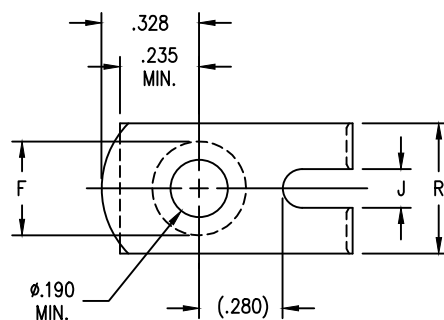


TABLE 1

DASH NUMBER	A ± .015	B MIN.	C	SHEET THICKNESS	NOMINAL EDGE MARGIN
-1	.665	.155	.002-.080	.020-.150	.350-.650
-2	.665	.360	.210-.300	.310-.350	.350-.650
-3	.740	.235	.002-.120	.140-.230	.350-.710
-4	.515	.155	.002-.080	.090-.150	.370-.500

DASH NUMBER	R	F	INSTALLATION HOLE DIAMETER	J	APPROXIMATE WEIGHT
-1	.427-.455	.320	.231-.327	.125	7.2 LB./1000
-2	.427-.455	.320	.231-.327	.125	7.6 LB./1000
-3	.427-.455	.320	.231-.327	.125	7.8 LB./1000
-4	.427-.455	.320	.231-.327	.125	6.7 LB./1000

NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:

- 1.1. CLIP: CARBON STEEL PER ASTM A684/A684M OR AMS5085, .020-.023 THICK.
 1.2. NUT: A286 CRES PER AMS5731 OR AMS5734.

2. HEAT TREAT:

- 2.1. CLIP: HRC 48-51.
 2.2. NUT: HEAT TREATED

G 3. FINISH:

3.1. CLIP:

NO SUFFIX = CADMIUM PLATE AMS-QQ-P-416, TYPE II, CLASS 1, AND COAT WITH BMS10-11 PRIMER.

SUFFIX "N" = DURALON TYPE 11 NYLON COATING OVER CADMIUM PLATE.

4. NUT: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2 AND DRY FILM LUBRICANT PER AS5272 TYPE I.
 5. PROCUREMENT REQUIREMENT PER NASM25027.
 6. DIMENSIONS APPLY BEFORE DURALON TYPE 11 NYLON COATING AND PRIMER.
 7. PART NUMBER EXAMPLE:

1 3 1 0 0 0 8 5 - () ()

FINISH OPTIONS (SEE NOTE 3.1)

DASH NUMBERS (SEE NOTE 1)

BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS ±.010 FRACTION - ANGLES ±2°		IBM NUMBER: N/A		AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: SEE NOTE 1		PROJECT NUMBER: N/A		TITLE: NUT ASSY. - (NON-SCRATCH) CLIP-ON TYPE 10-32 SIZE	
THIRD ANGLE PROJECTION		HEAT TREAT: SEE NOTE 2		DRAWN BY: DATE JR 04/07/00		CAGE CODE SIZE: 60119 A	
		FINAL PROTECTIVE FINISH: SEE NOTE 3		APPROVED BY: DATE CKT 04/07/00		DRAWING NUMBER: 13100085-() ()	
				SCALE: NONE		SALES SHEET 1 OF 1	

G	12253	JC	6/4/20	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
F	9913	JC	5/4/12	
REV.	ECN NO.	INIT.	DATE	