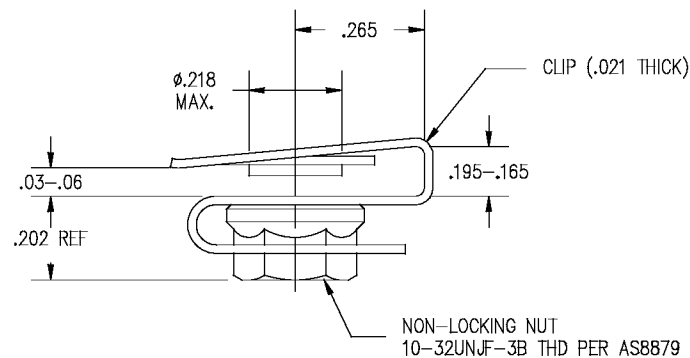
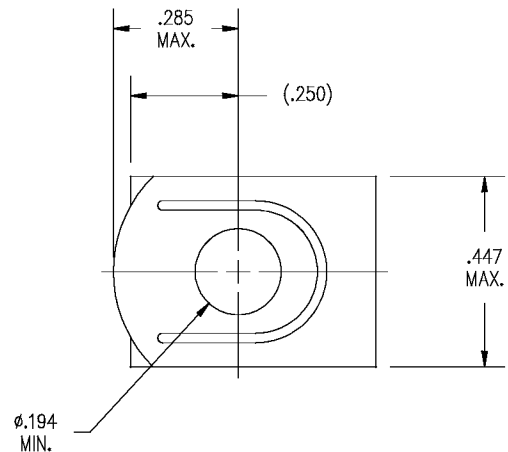


13100083()



NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
 - 1.1. CLIP: C1050 CARBON STEEL PER ASTM-A-684/-A-684M.
 - 1.2. NUT: 4037 ALLOY STEEL PER ASTM-A-322, ASTM-A-331, ASTM-A-519 AND ASTM-A-547.
2. HEAT TREAT: PER AMS2759/1.
 - 2.1. CLIP: HRC 42 MIN.
 - 2.2. NUT: HRC 35 MIN.
3. FINISH:
 - NO SUFFIX – ZINC PLATE PER ASTM-B-633, TYPE III, CLASS SC2, BLUE BRIGHT. BAKE FOR 23 HOURS @ 375°F±25°F WITHIN 4 HOURS OF PLATING.
 - "Y" SUFFIX – ZINC PLATE PER ASTM-B-633, TYPE II, CLASS SC2, COLOR YELLOW. BAKE FOR 23 HOURS @ 375°F±25°F WITHIN 4 HOURS OF PLATING.
 - "B" SUFFIX – ZINC-COBALT ALLOY COATING PER ASTM-B-840.
 - "G" SUFFIX – ZINC PLATE PER ASTM-B-633, TYPE II, CLASS SC2, COLOR YELLOW. BAKE FOR 23 HOURS @ 375°F±25°F WITHIN 4 HOURS OF PLATING. APPLY GREEN PRIMER COAT PER BMS10-11 (CLIP ONLY).
4. APPLICATION DATA:
 - 4.1 RECOMMENDED INSTALLATION HOLE: Ø.220-.230.
 - 4.2 EDGE DISTANCE: .281 MAX.
 - 4.3 MOUNTING SHEET THICKNESS: .090-.125
 - 4.4 FLOAT: APPROX. .011 RADIAL.

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A	ECN8585	06/14/06
ISSUE	ECN NUMBER	DATE
PROJECT No. —		

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ITEM NO.		QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES		
NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES			lsiAEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE		
—		±.010 — —					
—		MATERIAL: NOTED					
—		HEAT TREAT: NOTED					
PREVIOUS ASSEMBLY		FINAL PROTECTIVE FINISH: NOTED			CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100083() SALES SHEET 1 OF 1		
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		IBM # —			CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100083() SALES SHEET 1 OF 1		
		DRAWN BY: DATE					
		JR 02/23/00					
		ENG. APPROVAL: DATE					
		CKT 02/23/00					
		QUAL. ACCEPT.: DATE					
		DM 02/23/00					
		MFG. ACCEPT.: DATE					
		RGP 02/23/00					