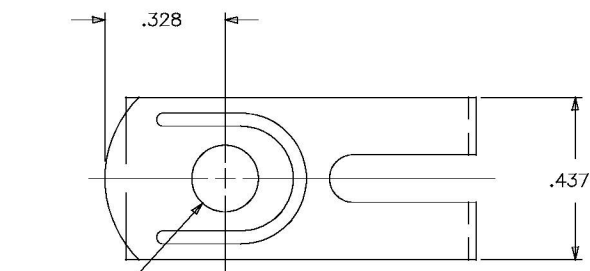


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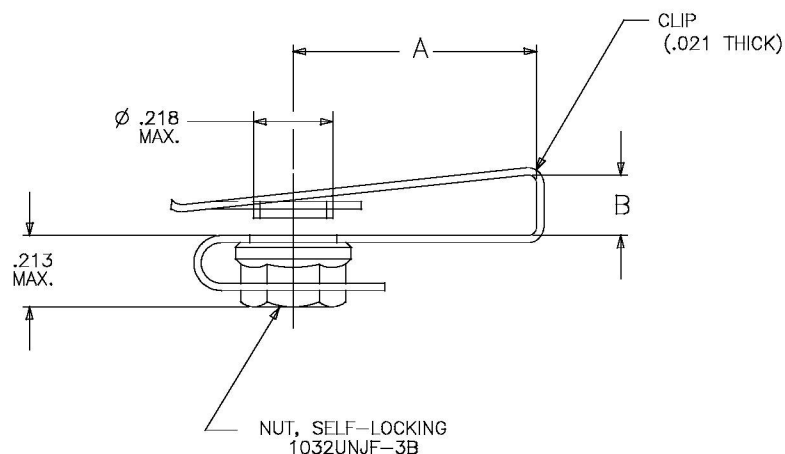
DASH NUMBER	A	B MIN.	SHEET THICKNESS	NOMINAL EDGE MARGIN
-1	.515	.095	.020-.090	.350-.500
-2	.665	.095	.020-.090	.500-.650
-3	.665	.155	.091-.150	.500-.650
-4	.515	.155	.091-.150	.350-.500
-5	.720	.095	.035-.090	.600-.700
-6	.820	.095	.035-.090	.700-.800
-7	.720	.140	.100-.135	.600-.700
-8	.820	.140	.100-.135	.700-.800

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATERIAL:
CLIP: A286 CRES PER AMS 5525, 140,000 PSI MIN
NUT: A286 CRES PER AMS 5731, 140,000 PSI MIN
- FINISH:
CLIP: COAT BMS 10-11 TYPE I PER EMPS 073 OR EQUIVALENT

NUT: CADMIUM PLATED PER QQ-P-416, TYPE II, CL2 AND DRY FILM LUBRICANT.
- NUT LOCKING TORQUE TO BE PER MIL-DTL-25027.
- RECOMENDED INSTALLATION HOLE SIZE: .250 NOM.
- PART CALLOUT.
13100081-1

'A' = .515, 'B' = .095 MIN.



ISSUE	DESCRIPTION	DATE
	REVISION	9813-005

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: CKT	DATE: 3-1-99	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSY.- CLIP-ON 1032 SIZE A286
	MATERIAL: NOTED		CHECKED BY: R.A.D.	DATE: 03-02-99	
	HEAT TREAT: NOTED		APPROVED BY: R. DUENAS	DATE: 03-02-99	
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: JOSE SERRANO	DATE: 03-03-99	
			MFG. ACCEPTED I. CORONA	DATE: 03-02-99	CODE INVENT. NO. 60119 SIZE B DRAWING NUMBER: 13100081-() SCALE: NONE SALES SHEET 1 OF 1