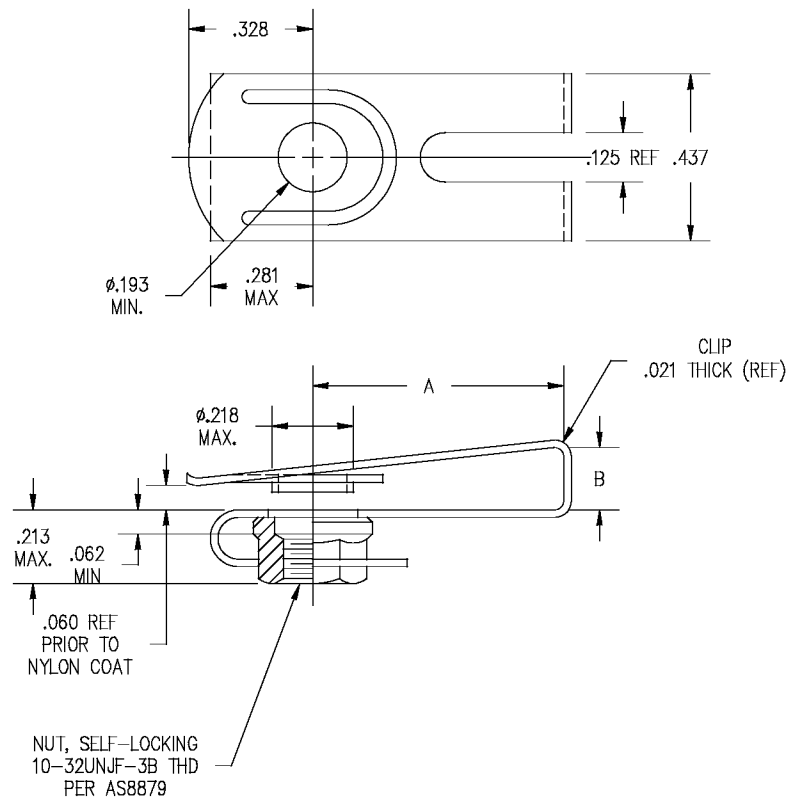


13100080-() ()



DASH NUMBER	A	B MIN.	SHEET THICKNESS	EDGE MARGIN
-1	.515	.095	.020-.090	.350-.500
-2	.665	.095	.020-.090	.500-.650
-3	.665	.155	.091-.150	.500-.650
-4	.515	.155	.091-.150	.350-.500
-5	.720	.095	.035-.090	.600-.700
-6	.820	.095	.035-.090	.700-.800
-7	.720	.140	.100-.135	.600-.700
-8	.820	.140	.100-.135	.700-.800

NOTES (UNLESS OTHERWISE SPECIFIED) :

- MATERIAL:
CLIP: 1050 STEEL , HARDENED AND AUSTEMPERED TO RC 48-51.
NUT: CARBON OR ALLOY STEEL, HEAT TREATED.
- FINISH:
CLIP: CADMIUM PLATED PER AMS-QQ-P-416, TYPE I, CLASS 1. AND COAT WITH BMS10-11 PRIMER PER EMPS073
N = CADMIUM PLATED PER AMS-QQ-P-416, TYPE II, CL. 1 AND NYLON II COAT, COLOR BLACK
NUT: CADMIUM PLATED PER AMS-QQ-P-416, TYPE II, CL.2 AND DRY FILM LUBRICANT.
- NUT LOCKING TORQUE TO BE PER NASM25027.
- RECOMMENDED INSTALLATION HOLE SIZE: .250 NOM.
- DIMENSIONS APPLY AFTER CAD. PLATE BUT BEFORE COATINGS
- PART CALLOUT.
13100080-10
NO CODE = CAD PLATE AND BMS10-11 COAT PER EMPS073
"N" CODE = CAD PLATE & NYLON 11 COAT
'A' = .515, 'B' = .095 MIN.

FAA-TSO AUTHORIZED PART

D	ECN 8559	05/24/06
C	ECN 7576	10/02/01
ISSUE	ECN NUMBER	DATE
PROJECT No.	9813-005	

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE MONADNOCK IS PROHIBITED

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES	
END ITEM			±.010 - -	
			MATERIAL: NOTED	
PREVIOUS ASSEMBLY			HEAT TREAT: NOTED	
			FINAL PROTECTIVE FINISH: NOTED	
			IBM # -	
			DRAWN BY: DATE	
			CKT 03/01/99	
			ENG. APPROVAL: DATE	
			RAD 03/02/99	
			QUAL. ACCEPT.: DATE	
			JS 03/03/99	
			MFG. ACCEPT.: DATE	
			TC 03/02/99	
			CODE IDENT. NO.	
			60119	
			SIZE	
			B	
			DRAWING NUMBER:	
			13100080-() ()	
			SCALE: N/A	
			SALES	
			SHEET 1 OF 1	