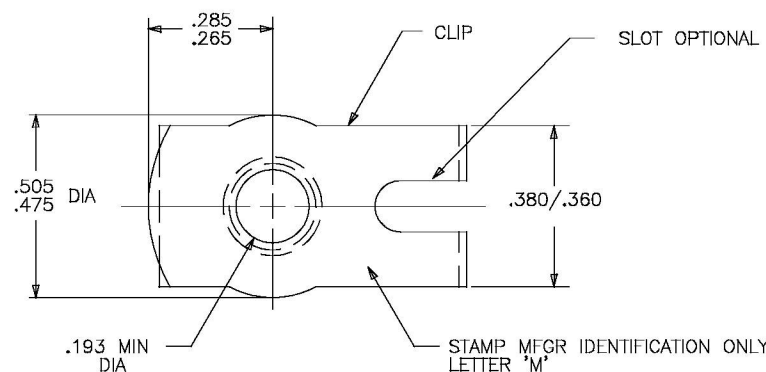
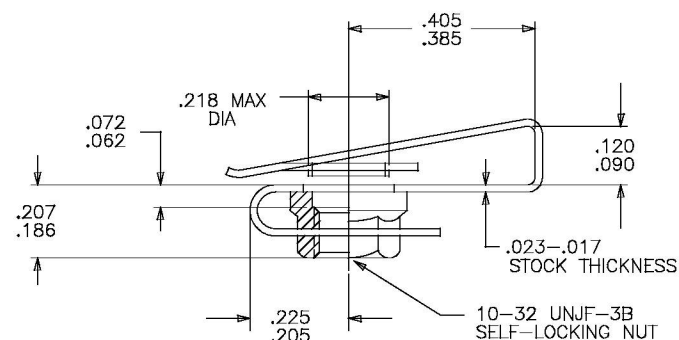


13100078-2-2



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: A286 CRES PER AMS5525.
 - 1.2. NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734 AND AMS5737.
2. HEAT TREAT:
 - 2.1. NUT: RC 32-48
3. FINISH:
 - 3.1. NUT: SILVER PLATED PER AMS 2411
 - 3.2. CLIP: CLEAN: FINISHED CLIP SHALL BE DEGREASED AND IMMERSER FOR NOT LESS THAN 20 MINUTES IN A SOLUTION OF 1 VOLUME OF NITRIC ACID (SP GR 1.42) AND 9 VOLUMES OF WATER AT ROOM TEMPERATURE.
4. PROCUREMENT SPECIFICATION: AS7251 EXCEPT 900° F BAKE, NO PUSH OUT TEST, AND MIN TENSILE STRENGTH 2460 LBS MIN.
5. MIN RADIAL FLOAT .020 WHEN INSTALLED IN .258 MAX DIA INSTALLATION HOLE.
6. BREAK EDGES .003-.015
7. SURFACE TEXTURE: 125 Ra MAX



ISSUE	DESCRIPTION	DATE
	REVISION	BERNIE BEAL

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: CLIF	DATE: 10-9-98	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL:	CHECKED BY:	DATE:			
	HEAT TREAT:	APPROVED BY:	DATE:	TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE SELF-LOCKING		
	FINAL PROTECTIVE FINISH:	APPROVED BY:	DATE:			
		MFG. ACCEPT:	DATE:	CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100078-2-2
				SCALE: NONE	SALES	SHEET 1 OF 1