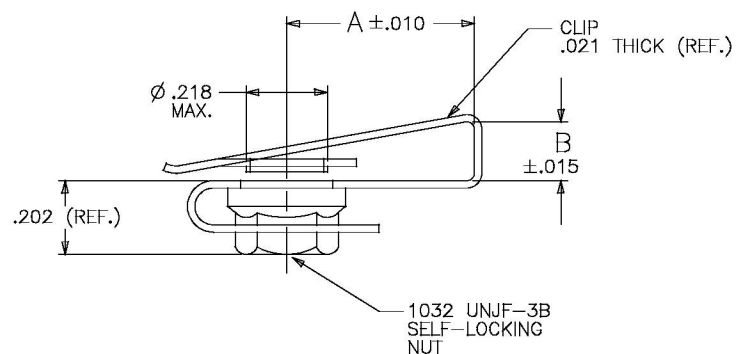
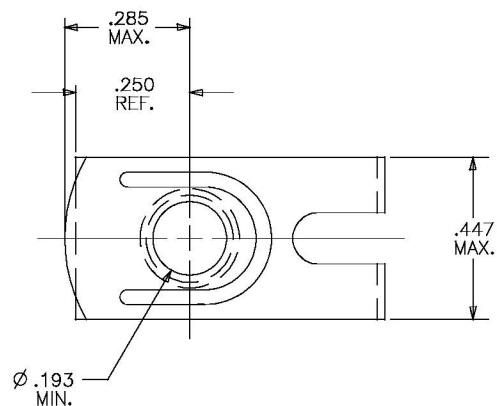


13100077-()



DASH NO.	A ±.010	B ±.015	NOMINAL EDGE DISTANCE	MOUNTING SHEET THICKNESS	RECOMMENDED INSTALLATION HOLE DIAMETER
-1	.265	.180	.250	.020-.120	.220-.230
-2	.300	.130	.281	.020-.120	.220-.230
-3	.395	.163	.375	.020-.090	.220-.230
-4	.520	.190	.500	.020-.120	.220-.230
-5	.665	.190	.625	.020-.120	.220-.230
-6	.749	.280	.705	.140-.250	.220-.230

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATERIAL:
 - NUT: 4037 ALLOY STEEL, HRc 35 MINIMUM.
 - CLIP: C1050 CARBON STEEL, HRc 48-52.
- FINISH:
 - NUT: ZINC PLATE PER ASTM-B-633 TYPE III, CLASS SC2
MOLYBDENUM DISULPHIDE DRY FILM LUBRICANT.
 - CLIP: ZINC PLATE PER ASTM-B-633 TYPE III, CLASS SC2
- FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.
- PART NUMBER EXAMPLE:
1 3 1 0 0 0 7 7 - ()

SEE TABLE

BASIC PART NUMBER

ISSUE	DESCRIPTION	DATE
REVISION	9813-011	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: R.A.D.08-20-98		DATE	
	MATERIAL: NOTED		CHECKED BY:		DATE	
	HEAT TREAT: NOTED		APPROVED BY:		DATE	
	FINAL PROTECTIVE FINISH: NOTED		MFG. ACCEPT:		DATE	
					THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
			TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE			
			CODE IDENT. NO. 60119		SIZE B	DRAWING NUMBER: 13100077-()
			SCALE: NONE		SALES	SHEET 1 OF 1