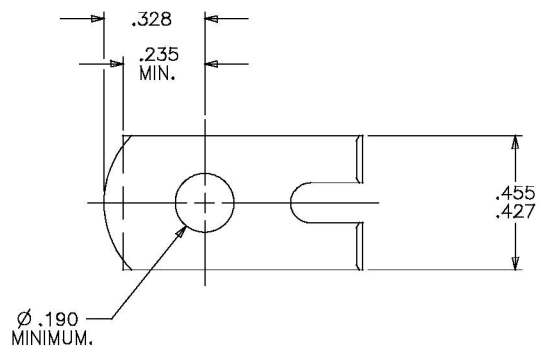


13100074-() ()



DASH NUMBER	A $\pm .015$	B MIN.	C	SHEET THICKNESS	EDGE MARGIN	INSTALLATION HOLE DIAMETER
-1	.745	.355	.210-.270	.280-.350	.350-.650	.231-.327

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 1.1. CLIP: A286 STAINLESS STEEL PER AMS 5525
 1.2. NUT: A286 STAINLESS STEEL PER AMS 5731
2. HEAT TREAT:
 2.1. CLIP: Rc 31 MIN
 2.2. NUT: Rc 31 MIN
3. FINISH:
 3.1. CLIP: NO SUFFIX = PASSIVATED PER QQ-P-35
 "G" SUFFIX = COAT BMS 10-11 TYPE I PER EMPS 073.
- 3.2. NUT: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2 AND DRY FILM LUBRICANT PER AS5272 TYPE I.

4. PART NUMBER EXAMPLE:
 1 3 1 0 0 0 7 4 - () ()

NO SUFFIX = PASSIVATED
 "G" SUFFIX = BMS 10-11 COAT TYPE I

DASH NUMBER DESIGNATES "A," "B," AND "C"
 DIMENSIONS.

BASIC PART NUMBER.

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES $\pm .010$ $\pm 2^\circ$		DRAWN BY: CKT	DATE 4-29-98	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSY.- CLIP-ON TYPE 10-32 SIZE
	MATERIAL: NOTED		CHECKED BY: CKT	DATE 5-04-98	
	HEAT TREAT: NOTED		APPROVED BY: CKT	DATE 5-04-98	
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: JOSE SERRANO	DATE 5-05-98	
			MFG. ACCEPT: T. CORONA	DATE 5-13-98	CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100074-() () SALES: NONE SALES SHEET 1 OF 1

ISSUE	DESCRIPTION	DATE
	REVISION	9813-005