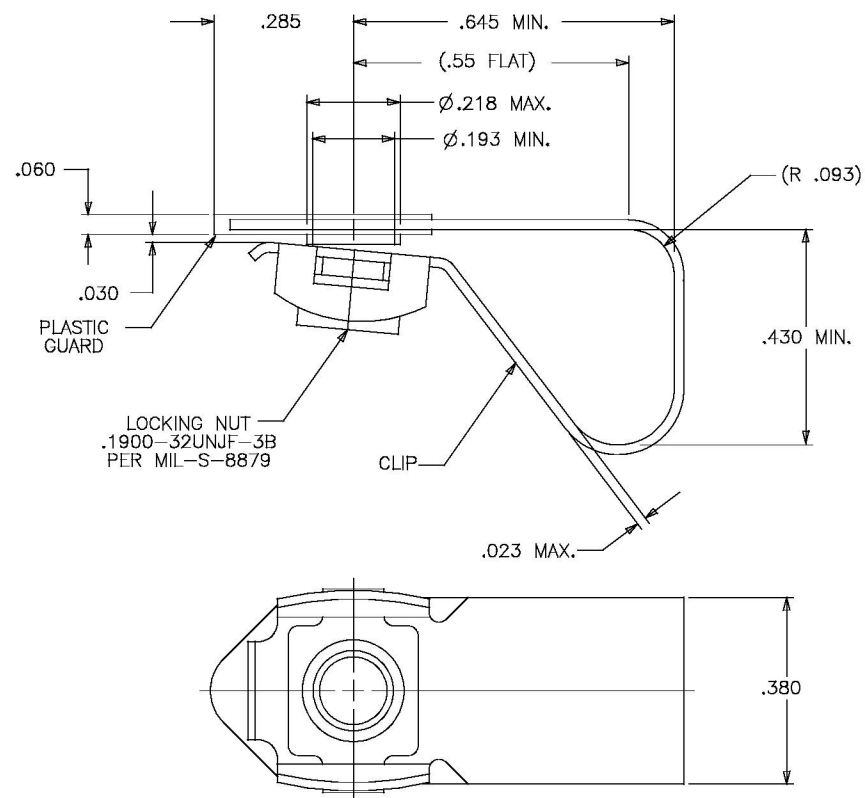


13100073



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL PER ASTM-A-684.
 - 1.2 NUT: CARBON STEEL PER ASTM-A-684.
 - 1.3 PLASTIC GUARD: NYLON NATURAL.
2. HEAT TREAT:
 - 2.1 CLIP: Rc 51 MAXIMUM.
 - 2.2 NUT: Rc 45 MAXIMUM.
3. FINISH:
 - 3.1 CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2
 - 3.2 NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND MOLYBDENUM DISULFIDE DRY FILM LUBRICANT PER AS 5272 TYPE I.
4. LOCKING TORQUE PER MIL-DTL-25027
5. INSTALLATION HOLE SIZE = .220-.230 DIA.
6. PANEL THICKNESS RANGE = .050-.130

ISSUE	DESCRIPTION	DATE
9813-004	REVISION	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: CKT 3-31-98	DATE: 3-31-98	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: RAD 4-3-98	DATE: 4-3-98			
	HEAT TREAT: NOTED	APPROVED BY: CKT 4-3-98	DATE: 4-3-98	TITLE: CLIP NUT ASSEMBLY PLASTIC COVER, 1032 SIZE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: JOSE SERRANO 4-3-98	DATE: 4-3-98			
		MFG. ACCEPT: I. CORONA 4-3-98	DATE: 4-3-98	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100073
				SCALE: NONE	SALES	SHEET 1 OF 1